



RIDUTTORI EPICICLOIDALI di precisione

Right Angle Planetary gearboxes
Hochgenauigkeits planetengetriebe

TEP



El grupo de empresas MOONIND, que reúne a TRAMEC srl, BERMAR srl, MT MOTORI ELETTRICI srl y VARMEC srl, cuenta con una presencia en 68 países en los 5 continentes, condicion indispensable para mantener una posición destacada en el sector.

Las empresas productoras del grupo y sus filiales representan centros comerciales y logísticos y apoyan al cliente con actividades de pre y postventa, desde la fase de diseño hasta el ciclo de vida completo del producto. Esta organización permite al grupo Moonind proponerse como un proveedor completo y versátil, capaz de realizar personalizaciones de producto a pedido.

Estamos en condiciones de proponer soluciones adaptadas a las necesidades del cliente y de afrontar con rapidez y de manera altamente profesional los diferentes desafíos del mercado en el mundo de las transmisiones mecánicas. Podemos brindar soluciones completas para la automatización.

The MOONIND Group, gathering together TRAMEC Srl, BERMAR Srl, MT ELECTRIC MOTORS, and VARMEC Srl, boasts a presence in 68 countries across 5 continents, which makes it a leading company in the industry.

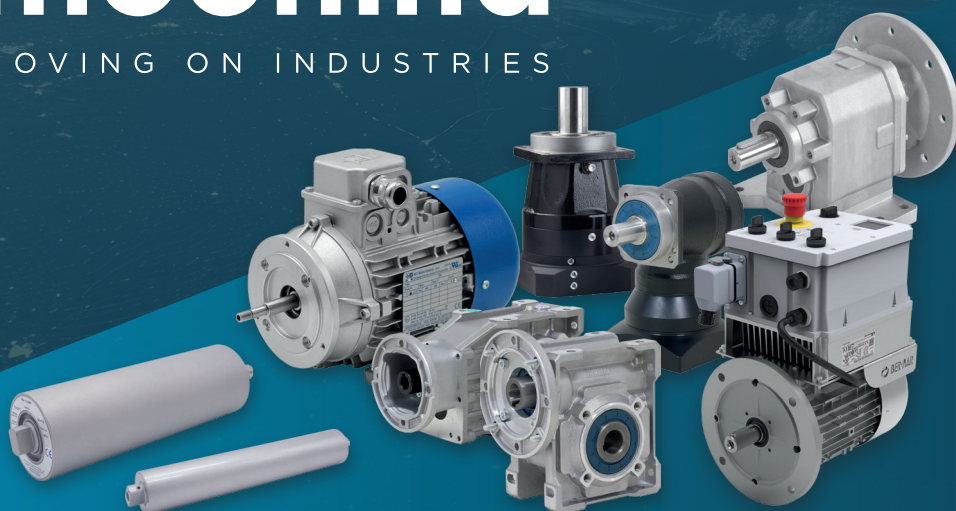
The Group's manufacturing facilities together with the sales branches represent a real territorial presence which guarantees both sales and logistical support to customers through pre- and after-sales activities, starting from the design phase and covering the entire life cycle of the products being manufactured.

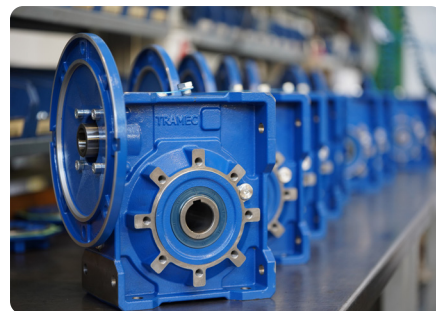
This organization allows the Moonind Group to present itself as a complete and dynamic supplier, capable of providing customized products based on customers' needs. We are able to deal promptly and professionally with the various challenges set by the market in the mechanical transmission related field. We can provide complete solutions for automation.

Le groupe MOONIND, qui réunit TRAMEC srl, BERMAR srl, MT ELECTRIC MOTORS et VARMEC srl, est présent dans 68 pays répartis sur 5 continents, renforçant ainsi sa position de leader dans l'industrie.

Grâce à l'implantation de ses filiales et de leurs sites de production, le groupe possède un solide réseau commercial et logistique. Cet écosystème soutient les clients dès la conception et tout au long du cycle de vie des produits, en offrant des services avant et après-vente.

Cette structure permet au groupe Moonind de se présenter comme un partenaire complet et polyvalent, capable de personnaliser ses produits selon les exigences spécifiques de chaque client. Son savoir-faire dans les transmissions mécaniques lui permet de relever rapidement les défis du marché et de proposer des solutions d'automatisation optimales.





Visión de empresa

- La filosofía de **TRAMEC** siempre se ha centrado en los siguientes pilares:
- La búsqueda de la excelencia en la producción y la calidad con la estricta **100%** producción **MADE IN ITALY**.
- El factor humano en la relación con empleados, clientes y colaboradores.
- Búsqueda continua de soluciones innovadoras.

Company Vision

TRAMEC's philosophy has always been centred on the following cornerstones:

- *The pursuit of production and quality excellence with strictly **100%** production **MADE IN ITALY**.*
- *The human factor in the relationship with employees, customers and collaborators.*
- *The continuous search for innovative solutions.*

La vision de l'entreprise

- La philosophie de **TRAMEC** a toujours été axée sur les éléments essentiels suivants :
- La poursuite de l'excellence en matière de production et de qualité avec une production rigoureusement **100% FABRIQUÉ EN ITALIE**.
- Le facteur humain dans la relation avec les salariés, les clients et les collaborateurs.
- La recherche incessante de solutions innovantes.

Misión de la empresa

- Ser un socio de referencia internacional para el diseño, la realización y la comercialización de soluciones avanzadas y fiables en el sector de la transmisión de energía.
- Proporcionar a los clientes una asistencia rápida y puntual, desde la fase de diseño hasta la posventa.
- Mejora continua de los procesos y el rendimiento en su Sistema Integrado de Gestión.

Company Mission

- *To be an international reference partner for the design, realisation and marketing of advanced and reliable solutions in the power transmission sector.*
- *Providing customers with fast and timely support, from the design phase to after-sales.*
- *Continuous improvement of processes and performance in its Integrated Management System.*

La mission de l'entreprise

- Être un partenaire international de référence pour la conception, la réalisation et la commercialisation de solutions avancées et fiables dans le secteur de la transmission d'énergie.
- Fournir aux clients une assistance rapide et précise, de la phase de conception au service après-vente.
- Amélioration continue des processus et des performances dans le cadre de son système de gestion intégré.

Medio ambiente, salud y seguridad

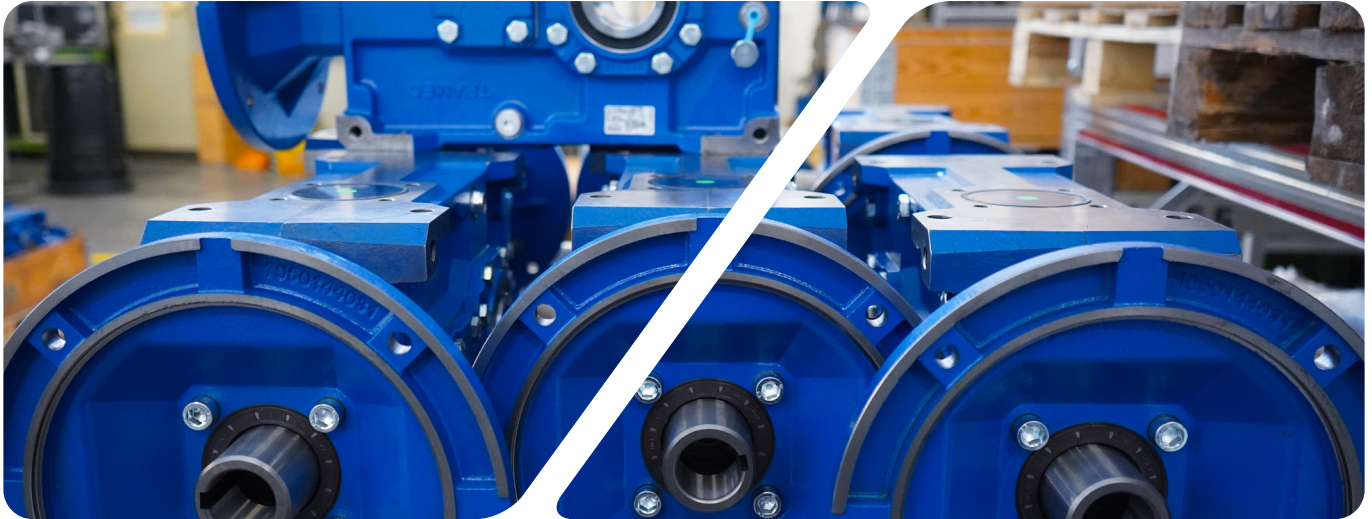
TRAMEC se distingue por una producción respetuosa con el medio ambiente y se adhiere a las directrices y normas con respecto a todas las partes interesadas. Esto significa la reducción del consumo de materias primas, el uso eficiente de la energía y la utilización cuidadosa y responsable de los contaminantes, la reducción de las emisiones de residuos y la aplicación de todas las formas de seguridad laboral.

Environment, health and safety

TRAMEC distinguishes itself through environmentally friendly production and adheres to guidelines and standards in respect of all stakeholders. This means the reduction of raw material consumption, the efficient use of energy, and the careful and responsible use of pollutants, the reduction of waste emissions and the implementation of all forms of occupational safety.

L'environnement, la santé et la sécurité

TRAMEC se distingue par une production respectueuse de l'environnement et adhère aux lignes directrices et aux normes dans le respect de toutes les parties prenantes. Cela signifie la réduction de la consommation de matières premières, l'utilisation efficace de l'énergie et l'utilisation prudente et responsable des polluants, la réduction des émissions de déchets et la mise en œuvre de toutes les formes de sécurité **au travail**.



Reductores para cada necesidad

TRAMEC se fundó en 1986 en Calderara di Reno, en el corazón del llamado "Valle del Motor", una porción de territorio entre Bolonia y Módena famosa por ser la cuna de la excelencia del **MADE IN ITALY** en los sectores de la automoción, la motocicleta y la mecánica de precisión.

Desde su fundación, **TRAMEC** se ha especializado en la fabricación de reductores y engranajes cónicos, paralelos y de eje, ampliando su gama con el paso del tiempo con nuevas líneas de productos como los reductores planetarios de precisión y los reductores de tornillo sin fin. Posteriormente, la oferta se amplió con motores y accionamientos eléctricos para la automatización.

El objetivo de la empresa es hacer frente a un mercado en constante evolución en términos de estrategias de competitividad cualitativa, económica y de presencia, a través de un apoyo adecuado ofrecido por todos sus departamentos (producción, técnico y comercial) y una red de ventas ramificada y muy competente.

En 2024 nace el grupo moonind, que reúne a **TRAMEC, BERMAR, MT** y **VARMEC**. **MOONIND** representa la fusión de competencias complementarias: desde los reductores de velocidad hasta los motores eléctricos, pasando por los sistemas de control de movimiento y las soluciones innovadoras para la transmisión de potencia. Con este paso sinérgico, ya no somos "solo" fabricantes de componentes individuales, sino un socio capaz de ofrecerle soluciones completas para la automatización industrial.

Gearboxes for every need

TRAMEC was founded in 1986 in Calderara di Reno, in the heart of the so-called "Motor Valley", a portion of territory between Bologna and Modena famous for being the home of **MADE IN ITALY** excellence in the automotive, motorbike and precision mechanics sectors.

Since its foundation, **TRAMEC** has specialised in the production of orthogonal, parallel and shaft-mounted gearboxes and bevel gearboxes, expanding its range over time with new product lines such as precision planetary gearboxes and worm gearboxes. Subsequently, the offer was expanded with electric motors and drives for automation.

The company's aim is to cope with an ever-changing market in terms of qualitative, economic and presence competitiveness strategies through adequate support offered by all its departments (production, technical and commercial) and a branched and highly competent sales network.

In 2024, the moonind group was born: which sees **TRAMEC, BERMAR, MT** and **VARMEC** together. **MOONIND** represents the fusion of complementary skills: from speed reducers to electric motors, including motion control systems and innovative solutions for power transmission. With this synergistic step, we are no longer "only" manufacturers of individual components, but an integrated partner able to offer you complete solutions for industrial automation.

Réducteurs pour toutes les exigences

TRAMEC a été fondée en 1986 à Calderara di Reno, au cœur de la «Motor Valley» une portion de territoire située entre Bologne et Modène, célèbre pour être le berceau de l'excellence du **MADE IN ITALY** dans les secteurs de l'automobile, de la moto et de la mécanique de précision.

Depuis sa création, **TRAMEC** s'est spécialisée dans la production de réducteurs à engrenages à arbres orthogonaux, parallèles, pendulaires et de renvois angulaires, en élargissant au fil du temps sa gamme avec de nouvelles lignes de produits telles que les réducteurs planétaires de précision et les réducteurs à vis sans fin. Par la suite, l'offre a été élargie avec les moteurs et les entraînements électriques pour l'automatisation.

L'objectif de l'entreprise consiste à faire face à un marché en constante évolution en termes de stratégies de compétitivité qualitative, économique et de présence, grâce à un soutien adéquat offert par tous ses départements (production, technique et commercial) et d'un réseau de vente ramifié et hautement compétent.

En 2024, le groupe Moonind est né, réunissant **TRAMEC, BERMAR, MT** et **VARMEC**. **MOONIND** incarne la fusion de compétences complémentaires : des réducteurs de vitesse aux moteurs électriques, en passant par les systèmes de contrôle de mouvement et des solutions innovantes pour la transmission de puissance. Grâce à cette approche synergique, nous ne sommes plus seulement des fabricants de composants individuels, mais un partenaire intégré en mesure de vous proposer des solutions complètes pour l'automatisation industrielle.

Gama de productos

Los productos **TRAMEC** cubren una amplia gama de necesidades y se pueden encontrar en diversas aplicaciones.

Robótica, automatización de máquinas herramienta, máquinas de impresión automáticas para el envasado y el embalaje, manipuladores, máquinas de serigrafía, guías lineales, máquinas para trabajar la madera, son algunos de los ejemplos en los que se utilizan.

Product range

TRAMEC products cover a wide range of needs, and can be found in various applications.

Robotics, machine tool automation, printing machines, automatic wrapping and packaging machines, manipulators, screen printing machines, linear guides, woodworking machines are some of the examples where they are used.

Gamme de produits

Les produits **TRAMEC** couvrent un large éventail de besoins et peuvent être utilisés dans diverses applications.

Robotique, automatisation, machines-outils, machines d'impression, machines automatiques de conditionnement et d'emballage, manipulateurs, machines de sérigraphie, guides linéaires, machines pour l'usinage du bois sont quelques exemples d'utilisation.

TRAMEC

Reductores cónicos y paralelos

Gear reducers orthogonal and parallel

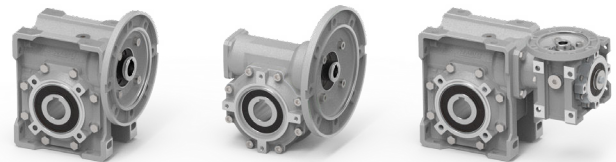
Réducteurs à engrenages orthogonaux et parallèles



Reductores de tornillo sin fin

Worm gear reducers

Réducteurs à vis sans fin



Reductores planetarios

Planetary gearboxes

Réducteurs planétaires



Reductores línea Gha

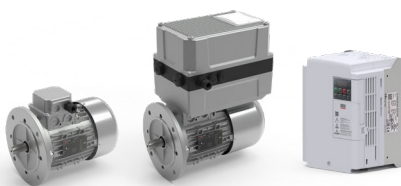
GHA line reducers

Réducteurs de ligne gha



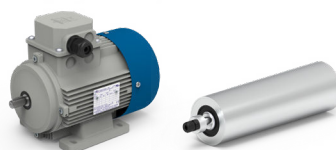
BERMAR

Productos / Products / Produits



MT Motori elettrici

Productos / Products / Produits



VARMEC

Productos / Products / Produits



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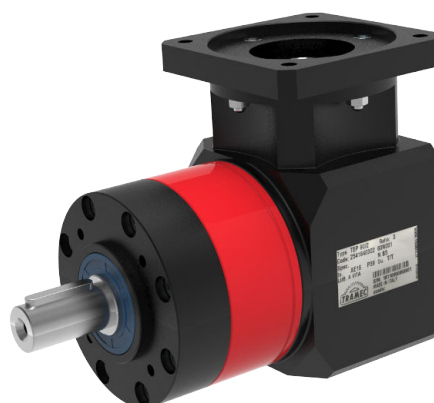
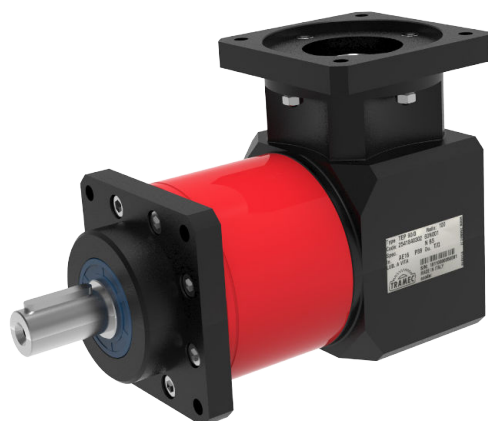
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		Simbologia	Symbols	Symbolik
$\alpha_{\max}$	[arcmin]	Gioco angolare massimo	<i>Maximum backlash</i>	Maximales Winkelspiel
C_{eq}	[Nm]	Coppia dinamica cuscinetti	<i>Bearing dynamic torque</i>	Dynamisches Drehmoment des Lagers
F_{A2}	[N]	Carico assiale massimo in uscita	<i>Maximum output axial load</i>	Maximale axiale Abtriebslast
F_{a2}	[N]	Carico assiale applicato su albero uscita	<i>Axial load applied on output shaft</i>	Axialbelastung auf Abtriebswelle
$F_{a2\max}$	[N]	Carico assiale max applicato su albero uscita	<i>Max. axial load applied on output shaft</i>	Max. Axialbelastung auf Abtriebswelle
F_{a2E}	[N]	Carico assiale medio applicato su albero uscita	<i>Average axial load applied on output shaft</i>	Durchschnittliche Axialbelastung auf Abtriebswelle
f_c	—	Fattore di ciclo	<i>Cycle factor</i>	Nutzungsfaktor
f_u	—	Fattore di utilizzo	<i>Usage factor</i>	Auslastungsfaktor
F_{R2}	[N]	Carico radiale massimo in uscita	<i>Maximum output radial load</i>	Maximale radiale Abtriebslast
F_{r2}	[N]	Carico radiale applicato su albero uscita	<i>Radial load applied on output shaft</i>	Radialbelastung auf Abtriebswelle
$F_{r2\max}$	[N]	Carico radiale max applicato su albero uscita	<i>Max. radial load applied on output shaft</i>	Max. Radialbelastung auf Abtriebswelle
F_{r2E}	[N]	Carico radiale medio applicato su albero uscita	<i>Average radial load applied on output shaft</i>	Durchschnittliche Radialbelastung auf Abtriebswelle
i	—	Rapporto di riduzione nominale	<i>Nominal ratio</i>	Nenn-Untersetzungsverhältnis
J	[kg.cm ²]	Momento d'inerzia riferito all'albero entrata	<i>Moment of inertia referred to input shaft</i>	Trägheitsmoment bzgl. Antriebswelle
KU, KM	—	Coefficiente di utilizzo	<i>Duty coefficient</i>	Auslastungskoeffizient
L_{10h}	[h]	Durata cuscinetti	<i>Bearing life</i>	Lebensdauer der Lager
LpA	dB(A)	Livello di rumorosità dB(A) a 3000 min ⁻¹	<i>Noise level dB(A) at 3000 min⁻¹</i>	Geräuschpegel dB(A) bei 3000 min ⁻¹
M_{2R}	[Nm]	Coppia di ribaltamento massima	<i>Maximum tilting torque</i>	Maximales Kippmoment
M_{2rE}	[Nm]	Coppia di ribaltamento media applicata	<i>Average tilting torque applied</i>	Durchschnittliches angewandtes Kippmoment
$M_{2r\max}$	[Nm]	Coppia di ribaltamento massima applicata	<i>Maximum tilting torque applied</i>	Maximales angewandtes Kippmoment
$n_{1\max}$	[min ⁻¹]	Velocità massima in entrata	<i>Maximum input speed</i>	Maximale Antriebsdrehzahl
$n_{1\text{nom}}$	[min ⁻¹]	Velocità nominale in entrata	<i>Nominal input speed</i>	Nenn-Antriebsdrehzahl
n_{2E}	[min ⁻¹]	Velocità media in uscita	<i>Average output speed</i>	Durchschnittsdrehmoment am Abtrieb
R_d	—	Rendimento dinamico	<i>Dynamic efficiency</i>	Dynamischer Wirkungsgrad
R_t	[Nm / arcmin]	Rigidità torsionale	<i>Torsional stiffness</i>	Torsionssteifigkeit
T_{1AMOT}	[Nm]	Massima coppia di accelerazione del motore	<i>Max. acceleration motor torque</i>	Maximales Beschleunigungsdrehmoment des Motors
T_{1n}	[Nm]	Coppia nominale del motore	<i>Motor rated torque</i>	Nennndrehmoment des Motors
T_{2A}	[Nm]	Massima coppia di accelerazione in uscita	<i>Max. acceleration output torque</i>	Maximales Beschleunigungsdrehmoment am Abtrieb
T_{2E}	[Nm]	Coppia media in uscita	<i>Average output torque</i>	Durchschnittsdrehmoment am Abtrieb
T_{2N}	[Nm]	Coppia nominale intermittente in uscita	<i>Rated intermittent output torque</i>	Kurzzeit-Nennndrehmoment am Abtrieb
T_{2S}	[Nm]	Coppia massima di emergenza in uscita	<i>Maximum emergency output torque</i>	Max. Notmoment am Abtrieb
Z_h	[1/h]	Numero di cicli ora	<i>Number of cycles per hour</i>	Zyklenzahl pro Stunde
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**RIDUTTORI EPICICLOIDALI
ANGOLARI SERIE TEP**
**RIGHT ANGLE PLANETARY
GEARBOXES TEP SERIES**
**WINKEL-PLANETENGETRIEBE
SERIE TEP**
TEP

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Caratteristiche

La serie di riduttori epicicloidali angolari TEP è il risultato di un ottimo rapporto tra economicità del prezzo e garanzia di precisione delle caratteristiche di funzionamento.

I nostri riduttori sono stati realizzati per un utilizzo prevalente sulle seguenti applicazioni:

- Macchine utensili
- Macchine per la lavorazione del legno
- Linee transfer
- Macchine da stampa
- Macchine automatiche per confezionamento ed imballaggio
- Automazioni
- Manipolatori
- Macchine serigrafiche
- Guide lineari

La gamma dei riduttori è costituita da 5 grandezze (55, 75, 90, 120 e 155), a 2 e 3 stadi di riduzione, ognuna con due tipi di alberi uscita (tipo A e tipo T) e flange uscita di tipo A, T e Q.

Corpo: costruito in acciaio nitrurato, garantisce robustezza e una elevata affidabilità nel tempo.

Flange: le flange in entrata ed in uscita sono costruite in alluminio e sono disponibili in molteplici varianti costruttive.

Alberi: sono costruiti in acciaio legato bonificato.

Ingranaggi: in acciaio legato da cementazione e tempra, con dentature rettifiche.

Cuscinetti: di elevata qualità opportunamente dimensionati per garantire elevate durate e silenziosità di funzionamento.

Characteristics

The right angle planetary gearboxes TEP series is the result of the outstanding ratio competitive price / precision guaranteed with regard to operating features.

Our gearboxes are manufactured for prevailing utilization in the following applications:

- Machine tools
- Woodworking machines
- Transfer machines
- Printing machines
- Automatic packing and packaging machines
- Automation
- Mechanical hands
- Silk-screen process machines
- Linear guides

The TEP series is available in 5 sizes (55, 75, 90, 120 and 155), with 2 or 3 reduction stages, with two types of output shaft (A and T) and three types of output flange (A, T and Q).

Housing: made of special nitrided steel to assure strength, high reliability and long life.

Flanges: input and output flanges made of aluminium and available in several versions.

Shafts: made of hardened and tempered alloy steel.

Gears: made of casehardened and tempered alloy steel, with ground toothing.

Bearings: high quality and suitably sized to assure long life and noiseless working.

Merkmale

Die TEP Serie von Winkel-planetengetrieben ist das Ergebnis des hervorragenden Verhältnis guten Preis / garantierte Präzision der Betriebseigenschaften. Unsere Getriebe sind für überwiegende Verwendung in der folgenden Applikationen hergestellt:

- Werkzeugmaschinen
- Holzbearbeitungsmaschinen
- Transfermaschinen
- Druckmaschinen
- Automatische Verpackungsmaschinen
- Automation
- Manipulatoren
- Siebdruckmaschinen
- Linearführungen

Die TEP Serie ist in 5 Größen (55, 75, 90, 120 und 155) mit 2 oder 3 Untersetzungsstufen, mit zwei Typen von Abtriebswellen (A und T) und drei Typen von Abtriebsflanschen (A, T und Q) verfügbar.

Gehäuse: aus Spezial-Nitrierstahl. Garantiert Robustheit und dauerhaft hohe Zuverlässigkeit.

Ein- u. Ausgangsflansche: aus Aluminium, in zahlreichen Varianten lieferbar.

Wellen: aus vergütetem Legierungsstahl.

Zahnräder: aus Einsatzstahl mit geschliffenen Zahnflanken.

Lager: sind hochwertig und zweckmäßig bemessen, um eine lange Lebensdauer und einen geräuscharmen Lauf zu garantieren.

Designazione	Designation				Bezeichnung				
Riduttore epicicloidale angolare Right angle planetary gearbox Winkel-Planetengetriebe	Grandezza Size Größe	Numero di stadi Steps Untersetzungsstufen	Angolare Right angle Winkelgetriebe	Rapporto di riduzione Ratio Untersetzungsverhältnis	Albero uscita Output shaft Durchmesser Abtriebswelle	Flangia uscita Output flange Abtriebsflansch	Albero entrata Input shaft Antriebswelle	Flangia in entrata Input flange Eingangsflansch	Posizione di montaggio Mounting position Baulage
TEP	55	2	T	100	A	A	AE..	P..	B5
	55 75 90 120 155	2 3	T	3 - 100	A T	A T Q	Vedi tabella See tables Siehe Tab.	Vedi tabella See tables Siehe Tab.	B5 B6 B8 V1 V3 OS

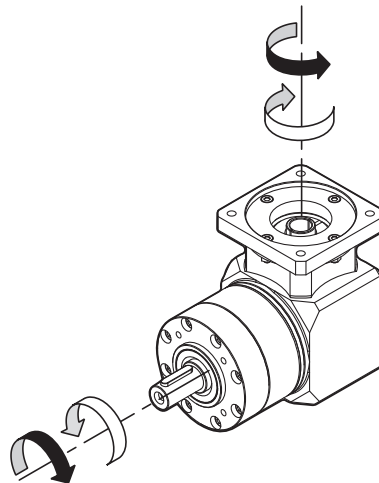
Selezione	Selection	Getriebeauswahl
Per la selezione dei riduttori epicicloidali EP, seguire la procedura descritta al paragrafo a pag. C6.	Make the selection of the planetary gearboxes EP Series as described at paragraph page C6.	Die Wahl der Planetengetriebe Serie EP wird wie im Abschnitt Seite C6.

Gioco Angolare (α_{max})	Backlash (α_{max})	Winkelspiel (α_{max})
Gioco massimo [arcmin] misurato sull'albero uscita, con albero entrata bloccato applicando una coppia pari al 2% della coppia nominale.	Max. backlash measured on output shaft by torque equals to 2% of the nominal torque value with input shaft blocked.	Maximales Spiel [arcmin], gemessen an der Abtriebswelle bei blockierter Eingangswelle mit 2% des Nennmoments.

Sensi di rotazione alberi

Direction of shaft rotation

Drehrichtungen der Wellen



Carichi radiali e assiali su albero lento

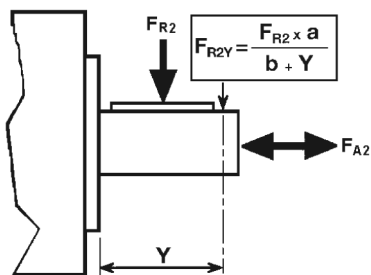
Radial and axial loads on output shaft

Radial- und Axiallasten an der Abtriebswelle

Nella tabella delle prestazioni sono indicati i valori, espressi in N, dei carichi assiali e radiali ammissibili alle diverse velocità per una durata dei cuscinetti di 20.000 ore. Il carico radiale F_{R2} si considera applicato ad una distanza dalla battuta pari alla metà della lunghezza dell'albero lento. Per distanze y diverse, è possibile calcolare il nuovo carico massimo ammissibile F_{R2Y} utilizzando formula e coefficienti indicati nella tabella.

The table of performances shows admissible axial and radial load values expressed in N for different speeds and for a bearing life of 20.000 hours. Radial load F_{R2} calculations have been based on loads applied to the center line of the output shaft extension. For different y distance it is possible to calculate the new maximum admissible load by using formula and coefficient shown in the table.

Die Leistungstabelle enthält die in N ausgedrückten Werte der Axial- und Radiallasten für verschiedene Umdrehungszahlen. Diesen Werten liegt eine Lebensdauer der Lager von 20.000 Stunden zugrunde. Die Radiallast F_{R2} greift hierbei auf der Mitte der Abtriebswelle an. Greift die Radiallast an einem anderen Punkt der Abtriebswelle an, so kann man die zulässige Radiallast mit der folgenden Formel sowie den dazugehörigen Koeffizienten berechnen:



	TEP 55	TEP 75	TEP 90	TEP 120	TEP 155
a	27	46	56	77	95
b	18	32	39	52	64

Lubrificazione

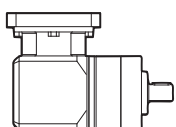
I riduttori TEP sono forniti completi di lubrificante a vita pertanto non necessitano di manutenzione. In fase di ordine specificare la posizione di montaggio.

Lubrication

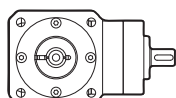
TEP gearboxes are supplied filled with long-life lubricant and do not require any maintenance. When ordering it is important to specify the exact mounting position.

Schmierung

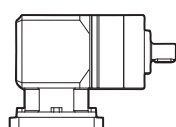
Die Planetengetriebe TEP werden inklusive Dauerschmierung geliefert und sind wartungsfrei. Bei der Bestellung bitte die Einbauposition angeben.



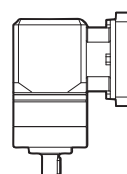
B5



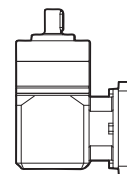
B6



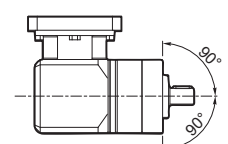
B8



V1



V3



OS

Momenti d'inerzia J
Moments of inertia J
Trägheitsmoment J

TEP 55								
Albero entrata / Input shaft / Antriebswelle								
Stadi Steps Stufenzahl	i	6	6.35	7	8	9	9.525	11
2	3	0.13	0.13	0.13	0.14	0.14	0.14	0.15
	4	0.12	0.12	0.12	0.13	0.13	0.13	0.13
	5	0.11	0.11	0.11	0.13	0.13	0.13	0.13
	7	0.11	0.11	0.11	0.12	0.12	0.12	0.13
	10	0.11	0.11	0.11	0.12	0.12	0.12	0.13
3	9	0.13	0.13	0.13	0.14	0.14	0.14	0.15
	12	0.13	0.13	0.13	0.14	0.14	0.14	0.14
	15	0.13	0.13	0.13	0.14	0.14	0.14	0.14
	16	0.12	0.12	0.12	0.13	0.13	0.13	0.13
	20	0.12	0.12	0.12	0.13	0.13	0.13	0.13
	25	0.11	0.11	0.11	0.13	0.13	0.13	0.13
	28	0.11	0.11	0.11	0.12	0.12	0.12	0.13
	35	0.11	0.11	0.11	0.12	0.12	0.12	0.13
	40	0.11	0.11	0.11	0.12	0.12	0.12	0.13
	50	0.11	0.11	0.11	0.12	0.12	0.12	0.13
	70	0.11	0.11	0.11	0.12	0.12	0.12	0.13
	100	0.11	0.11	0.11	0.12	0.12	0.12	0.13

TEP 75											
Albero entrata / Input shaft / Antriebswelle											
Stadi Steps Stufenzahl	i	6	6.35	7	8	9	9.525	11	12	12.7	14
2	3	0.33	0.33	0.33	0.34	0.34	0.34	0.35	0.36	0.36	0.37
	4	0.27	0.27	0.27	0.29	0.29	0.29	0.30	0.30	0.30	0.32
	5	0.26	0.26	0.26	0.28	0.28	0.28	0.29	0.29	0.29	0.31
	7	0.25	0.25	0.25	0.26	0.26	0.26	0.28	0.28	0.28	0.30
	10	0.24	0.24	0.24	0.26	0.26	0.26	0.27	0.27	0.27	0.29
3	9	0.32	0.32	0.32	0.33	0.33	0.33	0.34	0.35	0.35	0.36
	12	0.31	0.31	0.31	0.33	0.33	0.33	0.34	0.34	0.34	0.36
	15	0.31	0.31	0.31	0.33	0.32	0.32	0.34	0.34	0.34	0.36
	16	0.27	0.27	0.27	0.29	0.29	0.29	0.30	0.30	0.30	0.32
	20	0.27	0.27	0.27	0.29	0.29	0.29	0.30	0.30	0.30	0.32
	25	0.26	0.26	0.26	0.27	0.27	0.27	0.28	0.29	0.29	0.31
	28	0.25	0.25	0.25	0.26	0.26	0.26	0.28	0.28	0.28	0.30
	35	0.25	0.25	0.25	0.26	0.26	0.26	0.28	0.28	0.28	0.30
	40	0.24	0.24	0.24	0.26	0.26	0.26	0.27	0.27	0.27	0.29
	50	0.24	0.24	0.24	0.26	0.26	0.26	0.27	0.27	0.27	0.29
	70	0.24	0.24	0.24	0.26	0.26	0.26	0.27	0.27	0.27	0.29
	100	0.24	0.24	0.24	0.26	0.26	0.26	0.27	0.27	0.27	0.29

I valori dei momenti d'inerzia riportati si riferiscono all'albero entrata.

The moment of inertia values refer to the input shaft.

Die Werte der Trägheitsmoment beziehen sich auf die Antriebswelle.

Momenti d'inerzia J
Moments of inertia J
Trägheitsmoment J

TEP 90										
Albero entrata / Input shaft / Antriebswelle										
Stadi Steps Stufenzahl	i	9	9.525	11	12	12.7	14	15.87	16	19
2	3	1.14	1.14	1.15	1.16	1.15	1.17	1.37	1.37	1.34
	4	0.96	0.96	0.97	0.98	0.98	1.00	1.19	1.19	1.16
	5	0.90	0.90	0.91	0.91	0.91	0.93	1.13	1.13	1.10
	7	0.85	0.85	0.86	0.87	0.86	0.88	1.08	1.08	1.05
	10	0.83	0.83	0.84	0.84	0.84	0.86	1.06	1.06	1.03
3	9	1.15	1.14	1.15	1.16	1.16	1.18	1.38	1.37	1.34
	12	1.13	1.12	1.14	1.14	1.14	1.16	1.36	1.35	1.32
	15	1.12	1.12	1.13	1.13	1.13	1.15	1.35	1.35	1.32
	16	0.95	0.95	0.96	0.97	0.97	0.99	1.18	1.18	1.15
	20	0.95	0.95	0.96	0.96	0.96	0.98	1.18	1.18	1.15
	25	0.89	0.89	0.90	0.91	0.90	0.92	1.12	1.12	1.09
	28	0.85	0.85	0.86	0.86	0.86	0.88	1.08	1.08	1.05
	35	0.85	0.85	0.86	0.86	0.86	0.88	1.08	1.08	1.04
	40	0.83	0.82	0.83	0.84	0.84	0.86	1.05	1.05	1.02
	50	0.82	0.82	0.83	0.84	0.84	0.86	1.05	1.05	1.02
	70	0.82	0.82	0.83	0.84	0.84	0.86	1.05	1.05	1.02
	100	0.82	0.82	0.83	0.84	0.84	0.86	1.05	1.05	1.02

TEP 120								
Albero entrata / Input shaft / Antriebswelle								
Stadi Steps Stufenzahl	i	14	15.87	16	19	22	24	28
2	3	3.97	4.14	4.14	4.10	6.25	6.21	6.06
	4	3.08	3.25	3.25	3.21	5.36	5.32	5.17
	5	2.80	2.97	2.97	2.94	5.08	5.04	4.89
	7	2.57	2.74	2.74	2.70	4.85	4.81	4.66
	10	2.45	2.62	2.62	2.59	4.73	4.69	4.54
3	9	3.95	4.12	4.12	4.08	6.23	6.19	6.04
	12	3.86	4.03	4.03	4.00	6.14	6.10	5.96
	15	3.82	3.99	3.99	3.96	6.10	6.06	5.92
	16	3.02	3.19	3.19	3.15	5.30	5.26	5.11
	20	2.99	3.16	3.16	3.13	5.28	5.24	5.09
	25	2.74	2.92	2.91	2.88	5.03	4.99	4.84
	28	2.55	2.72	2.72	2.69	4.83	4.79	4.64
	35	2.54	2.71	2.71	2.68	4.82	4.78	4.64
	40	2.44	2.61	2.61	2.58	4.72	4.68	4.53
	50	2.43	2.60	2.60	2.57	4.72	4.68	4.53
	70	2.43	2.60	2.60	2.57	4.72	4.68	4.53
	100	2.43	2.60	2.60	2.57	4.72	4.67	4.53

I valori dei momenti d'inerzia riportati si riferiscono all'albero entrata.

The moment of inertia values refer to the input shaft.

Die Werte der Trägheitsmoment beziehen sich auf die Antriebswelle.

Momenti d'inerzia J
Moments of inertia J
Trägheitsmoment J

TEP 155										
Albero entrata / Input shaft / Antriebswelle										
Stadi Steps Stufenzahl	i	15.87	16.00	19	22	24	28	32	35	38
2	3	11.69	11.69	11.72	12.96	12.93	16.93	18.77	18.64	18.31
	4	9.17	9.17	9.20	10.44	10.40	14.41	16.24	16.12	15.79
	5	8.29	8.29	8.32	9.56	9.52	13.52	15.36	15.23	14.91
	7	7.58	7.58	7.61	8.85	8.81	12.81	14.65	14.53	14.20
	10	7.21	7.21	7.24	8.48	8.44	12.45	14.28	14.16	13.83
3	9	11.56	11.56	11.59	12.83	12.79	16.79	18.63	18.51	18.18
	12	11.27	11.27	11.31	12.55	12.51	16.51	18.35	18.23	17.90
	15	11.18	11.18	11.21	12.45	12.41	16.42	18.25	18.13	17.80
	16	8.94	8.94	8.97	10.21	10.17	14.17	16.01	15.89	15.56
	20	8.88	8.88	8.91	10.15	10.12	14.12	15.96	15.83	15.50
	25	8.10	8.10	8.13	9.37	9.34	13.34	15.18	15.05	14.72
	28	7.50	7.50	7.53	8.77	8.74	12.74	14.58	14.45	14.12
	35	7.48	7.48	7.51	8.75	8.72	12.72	14.56	14.43	14.10
	40	7.17	7.17	7.20	8.44	8.41	12.41	14.25	14.12	13.79
	50	7.16	7.16	7.19	8.43	8.40	12.40	14.24	14.11	13.78
	70	7.16	7.16	7.19	8.43	8.39	12.39	14.23	14.10	13.78
	100	7.15	7.15	7.18	8.42	8.39	12.39	14.23	14.10	13.77

I valori dei momenti d'inerzia riportati si riferiscono all'albero entrata.

The moment of inertia values refer to the input shaft.

Die Werte der Trägheitsmoment beziehen sich auf die Antriebswelle.

Dati tecnici

Technical data

Technische Daten

TEP 55																			Stadi Steps Stufenzahl	
Stadi Steps Stufenzahl	2					3													2	3
i	3	4	5	7	10	9	12	15	16	20	25	28	35	40	50	70	100			
T2 _N	9	12	15	12	10	14	16	16	16	16	16	16	16	16	16	14	12	n _{1nom}	3500	
T2 _A	13	17	22	22	20	24	28	28	28	28	28	28	28	28	28	24	22	n _{1max}	5000	
T2 _S	26	34	44	44	40	48	56	56	56	56	56	56	56	56	56	48	44	LpA	< 65	
J	Vedi pag. C33 / See page C33 / Siehe auf Seite C33																	Lh	20000	
R _t	0.85				0.8	0.85												0.8	F _{R2}	300
R _d	0.94					0.91												F _{A2}	450	
Kg	1.3					2.3												α _{max}	17'	20'

F_{R2} Carico radiale nominale in uscita [N] a 100min⁻¹
F_{A2} Carico assiale in uscita [N] a 100min⁻¹

Rated output radial load [N] at 100min⁻¹
Output axial load [N] at 100min⁻¹

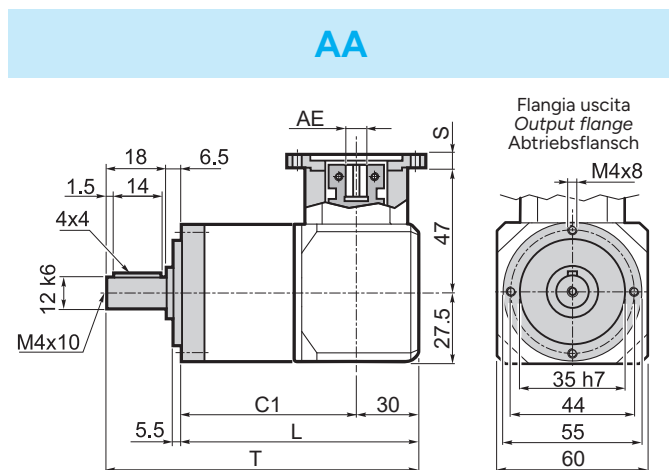
Nenn-Radiallast an der Abtriebswelle bei 100min⁻¹
Axiallast an der Abtriebswelle bei 100min⁻¹

Dimensioni

Dimensions

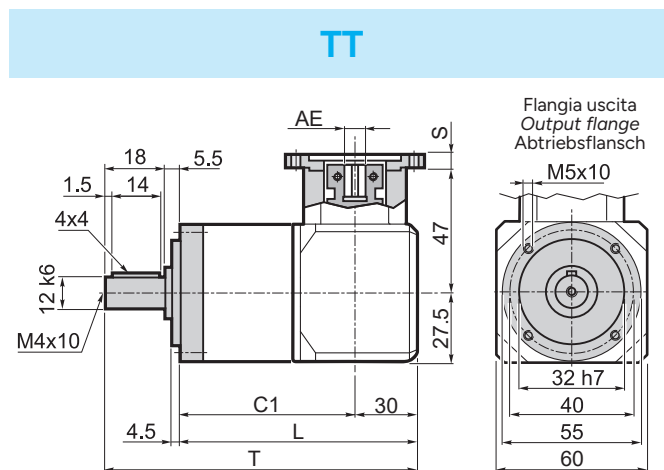
Abmessungen

Dimensioni generali e uscite / General and output dimensions / General-und Abtriebsabmessungen



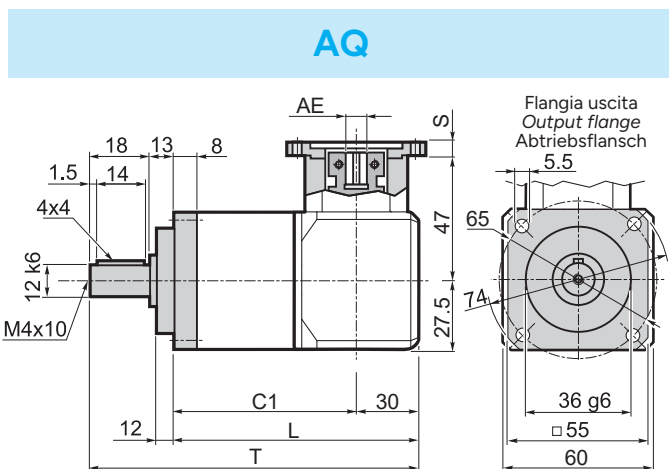
Stadi / Steps / Stufenzahl	2	3
C1	65	84
L	95	114
T	119.5	138.5

AE= 6 - 6.35 - 7 - 8 - 9 - 9.52 - 11



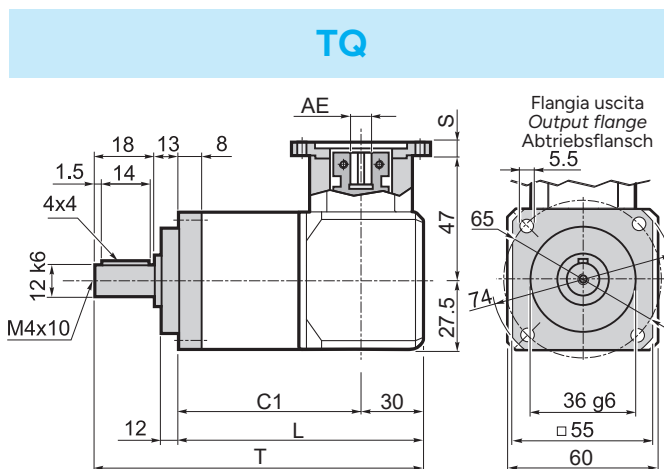
Stadi / Steps / Stufenzahl	2	3
C1	66	85
L	96	115
T	119.5	138.5

AE= 6 - 6.35 - 7 - 8 - 9 - 9.52 - 11



Stadi / Steps / Stufenzahl	2	3
C1	58.5	77.5
L	88.5	107.5
T	119.5	138.5

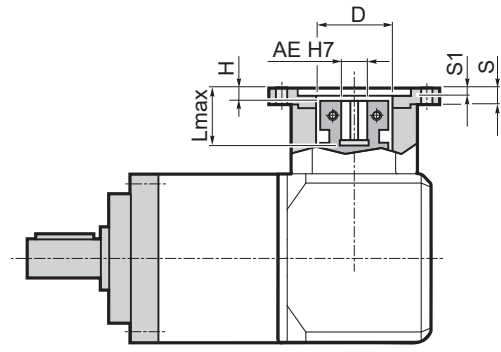
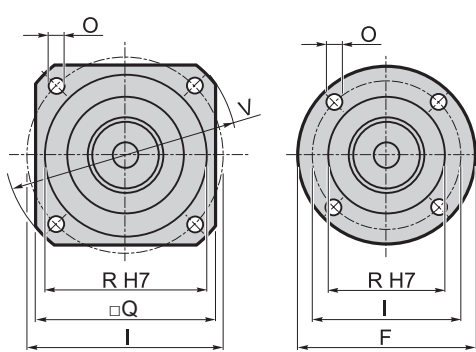
AE= 6 - 6.35 - 7 - 8 - 9 - 9.52 - 11



Stadi / Steps / Stufenzahl	2	3
C1	58.5	77.5
L	88.5	107.5
T	119.5	138.5

AE= 6 - 6.35 - 7 - 8 - 9 - 9.52 - 11

Dimensioni entrate / Input dimensions / Antriebsabmessungen

Flangia entrata
Input flange
Antriebsflansch


Flange entrata / Input flange / Antriebsflansch										Albero entrata / Input shaft / Antriebswelle													
										AE													
										6	6.35	7	8	9	9.525	11							
	F	Q	V	I	R (H7)	O	S	S1	D	L max	H	L max	H	L max	H	L max	H	L max	H	L max	H	L max	H
P01*	60	=	=	43.82	22	4.5	10	3	22	30	7	30	7	30	7	30	7	30	7	30	7	30	7
P02*	=	60	80	66.67	38.1	5.5	10	3	32	30	7	30	7	30	7	30	7	30	7	30	7	30	7
P03*	=	60	80	63	40	5.5	10	3.5	32	30	7	30	7	30	7	30	7	30	7	30	7	30	7
P04	=	70	90	75	60	6.5	10.5	3.5	32	30.5	7.5	30.5	7.5	30.5	7.5	30.5	7.5	30.5	7.5	30.5	7.5	30.5	7.5
P05	105	=	=	85	70	6.5	10.5	3.5	32	30.5	7.5	30.5	7.5	30.5	7.5	30.5	7.5	30.5	7.5	30.5	7.5	30.5	7.5
P06	=	80	110	98.42	73.02	6	11	3.5	35	31	8	31	8	31	8	31	8	31	8	31	8	31	8
P07	=	95	120	100	80	6.5	11.5	4	32	31.5	8.5	31.5	8.5	31.5	8.5	31.5	8.5	31.5	8.5	31.5	8.5	31.5	8.5
P08	=	98	130	115	95	9	11.5	4	32	31.5	8.5	31.5	8.5	31.5	8.5	31.5	8.5	31.5	8.5	31.5	8.5	31.5	8.5
P09	=	116	160	130	110	9	12	4.5	32	32	9	32	9	32	9	32	9	32	9	32	9	32	9
P10*	60	=	=	39	26	4.5	10	3	26	30	7	30	7	30	7	30	7	30	7	30	7	30	7
P11*	60	=	=	42	32	4.5	10	3	32	30	7	30	7	30	7	30	7	30	7	30	7	30	7
P12*	65	=	=	46	32	4.5	10	3.5	32	30	7	30	7	30	7	30	7	30	7	30	7	30	7
P13*	80	=	=	65	50	5.5	10	3.5	32	30	7	30	7	30	7	30	7	30	7	30	7	30	7
P14*	60	=	=	39	20	4.5	10	2.5	20	30	7	30	7	30	7	30	7	30	7	30	7	30	7
P15	=	75	100	90	60	5.8	12	3.5	32	32	9	32	9	32	9	32	9	32	9	32	9	32	9
P16*	60	=	=	45	30	3.5	14	7	30	34	11	34	11	34	11	34	11	34	11	34	11	34	11
P17	=	60	82	70	50	4.5	16.5	8	32	36.5	13.5	36.5	13.5	36.5	13.5	36.5	13.5	36.5	13.5	36.5	13.5	36.5	13.5
P18	=	60	80	60	50	M4	10.5	3.5	32	30.5	7.5	30.5	7.5	30.5	7.5	30.5	7.5	30.5	7.5	30.5	7.5	30.5	7.5
P19*	60	=	=	36	25	4.5	10	3	25	30	7	30	7	30	7	30	7	30	7	30	7	30	7
P20	=	60	82	70	50	5.5	10.5	3.5	32	30.5	7.5	30.5	7.5	30.5	7.5	30.5	7.5	30.5	7.5	30.5	7.5	30.5	7.5
P21*	60	=	=	46	30	4.5	10	3	30	30	7	30	7	30	7	30	7	30	7	30	7	30	7
P22	=	60	80	70.71	36	4.5	10	2	32	30	7	30	7	30	7	30	7	30	7	30	7	30	7
P23	=	62	85	70	50	5.5	15.5	3.5	32	35.5	12.5	35.5	12.5	35.5	12.5	35.5	12.5	35.5	12.5	35.5	12.5	35.5	12.5
P24	=	75	100	90	70	5.8	12	3.5	32	32	9	32	9	32	9	32	9	32	9	32	9	32	9
P25	=	70	95	85	55	5.8	12	3.5	32	32	9	32	9	32	9	32	9	32	9	32	9	32	9
P26*	=	60	80	65.5	34	5.5	10	3.5	33	30	7	30	7	30	7	30	7	30	7	30	7	30	7
P27	=	80	110	95	50	6.5	12	3.5	32	32	9	32	9	32	9	32	9	32	9	32	9	32	9
P28	=	60	80	66.67	38.1	M4	9	2.5	32	29	6	29	6	29	6	29	6	29	6	29	6	29	6
P29	60	=	=	45	30	M3	11	4	32	31	8	31	8	31	8	31	8	31	8	31	8	31	8
P30	=	70	95	85	60	5.8	12	3.5	32	32	9	32	9	32	9	32	9	32	9	32	9	32	9
P31	=	62	85	70	50	M4	11	3.5	32	31	8	31	8	31	8	31	8	31	8	31	8	31	8
P32	=	60	80	65	40	M5	10	3.5	32	30	7	30	7	30	7	30	7	30	7	30	7	30	7
P33	=	85	115	99	60	5.5	11	3.5	35	31	8	31	8	31	8	31	8	31	8	31	8	31	8
P34	=	65	87	73.54	40	M4	10	3.5	32	30	7	30	7	30	7	30	7	30	7	30	7	30	7
P35	=	60	80	70.71	36	M4	14	2	32	34	11	34	11	34	11	34	11	34	11	34	11	34	11
P36	=	85	115	98.42	73.02	6	15	3.5	35	35	12	35	12	35	12	35	12	35	12	35	12	35	12
P37	=	95	120	100	80	6.5	16.5	5	32														
P38	60	=	=	48	30	M3	11	7	32	31	8	31	8	31	8	31	8	31	8	31	8	31	8
P41*	68	=	=	50	30	5.5	10	10	30	30	7	30	7	30	7	30	7	30	7	30	7	30	7
P43	=	60	80	66.67	50	M5	9	2.5	32	29	6	29	6	29	6	29	6	29	6	29	6	29	6
P44*	60	=	=	32	25	4.5	9	2.5	20	29	6	29	6	29	6	29	6	29	6	29	6	29	6
P45	=	62	85	73.54	50	M5	10	3	32	30	7	30	7	30	7	30	7	30	7	30	7	30	7
P46	70	=	=	55	45	4.5	9	3	32	29	6	29	6	29	6	29	6	29	6	29	6	29	6
P47	=	90	118	104	83	6.5	14	3.5	32	34	11	34	11	34	11	34	11	34	11	34	11	34	11
P48*	60	=	=	38.88	25	4.5	10	3	25	30	7	30	7	30	7	30	7	30	7	30	7	30	7
P49	=	70	90	75	60	M5	10.5	3.5	32	30.5	7.5	30.5	7.5	30.5	7.5	30.5	7.5	30.5	7.5	30.5	7.5	30.5	7.5
P50	=	70	90	75	60	M6	10.5	3.5	32	30.5	7.5	30.5	7.5	30.5	7.5	30.5	7.5	30.5	7.5	30.5	7.5	30.5	7.5

* Per assemblare il motore è necessario smontare la flangia dal riduttore (vedere schema di montaggio 2 a pag. C47).

* Before the mounting of the motor it is necessary to remove the flange from the gearbox (see structural arrangement 2 at the top of the page C47).

* Vor dem Einbauen des Motors soll die Getriebeflang abmontiert werden (siehe Bauleitung 2 auf Seite C47).

Dati tecnici

Technical data

Technische Daten

TEP 75																			Stadi Steps Stufenzahl	
Stadi Steps Stufenzahl	2					3													2	3
i	3	4	5	7	10	9	12	15	16	20	25	28	35	40	50	70	100			
T _{2N}	18	25	30	28	20	26	32	36	36	36	36	36	36	36	36	30	22	n _{1nom}	3000	
T _{2A}	30	40	50	45	40	50	60	60	60	60	60	60	60	60	60	50	45	n _{1max}	4500	
T _{2s}	60	80	100	90	80	100	120	120	120	120	120	120	120	120	120	100	90	LpA	< 68	
J	Vedi pag. C33 / See page C33 / Siehe auf Seite C33																	Lh	20000	
R _t	2.5				2	2.5												2	F _{R2}	1800
R _d	0.94					0.91												F _{A2}	1400	
Kg	2.4					3												α _{max}	15 '	18 '

F_{R2} Carico radiale nominale in uscita [N] a 100min⁻¹
F_{A2} Carico assiale in uscita [N] a 100min⁻¹

Rated output radial load [N] at 100min⁻¹
Output axial load [N] at 100min⁻¹

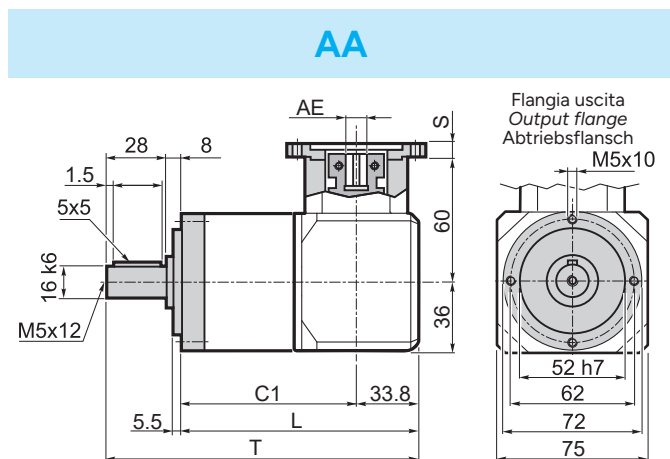
Nenn-Radiallast an der Abtriebswelle bei 100min⁻¹
Axiallast an der Abtriebswelle bei 100min⁻¹

Dimensioni

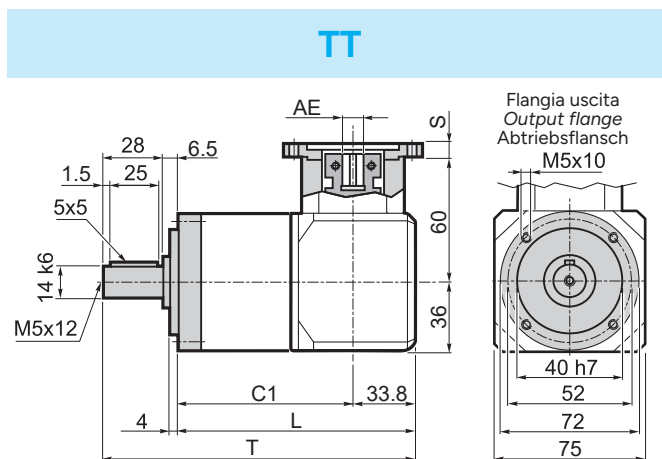
Dimensions

Abmessungen

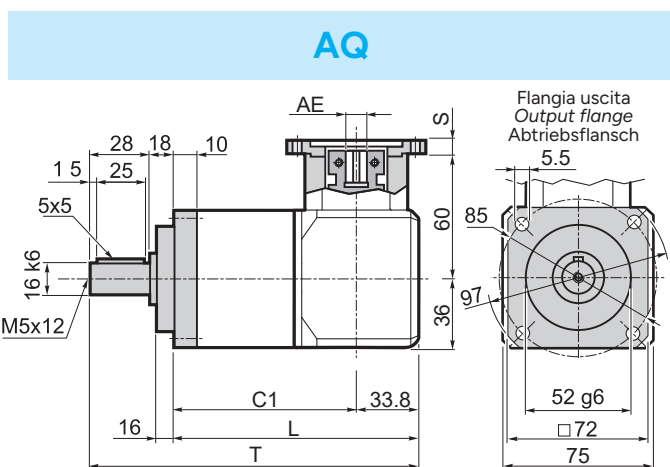
Dimensioni generali e uscite / General and output dimensions / General-und Abtriebsabmessungen



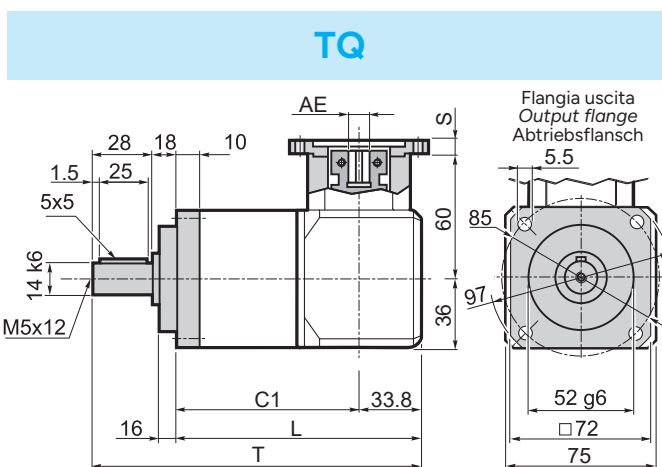
Stadi / Steps / Stufenzahl	2	3	AE= 6-6.35-7-8-9-9.52-11-12-12.7-14
C1	84.7	107.2	
L	118.5	141	
T	154.5	177	



Stadi / Steps / Stufenzahl	2	3	AE= 6-6.35-7-8-9-9.52-11-12-12.7-14
C1	86.2	108.7	
L	120	142.5	
T	154.5	177	



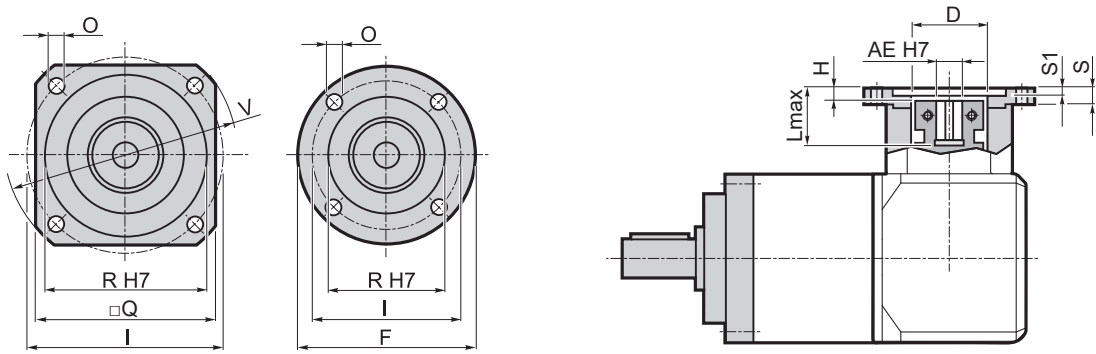
Stadi / Steps / Stufenzahl	2	3	AE= 6-6.35-7-8-9-9.52-11-12-12.7-14
C1	74.7	97.2	
L	108.5	131	
T	154.5	177	



Stadi / Steps / Stufenzahl	2	3	AE= 6-6.35-7-8-9-9.52-11-12-12.7-14
C1	74.7	97.2	
L	108.5	131	
T	154.5	177	

Dimensioni entrate / Input dimensions / Antriebsabmessungen

Flangia entrata
Input flange
Antriebsflansch



Flange entrata / Input flange / Antriebsflansch										Albero entrata / Input shaft / Antriebswelle															
										AE															
										6		6.35		7		8		9		9.525		11		12	
	F	Q	V	I	R (H7)	O	S	S1	D	L max	H	L max	H	L max	H	L max	H	L max	H	L max	H	L max	H	L max	H
P01*	60	=	=	43.82	22	4.5	10	3	22	35	4.5	35	4.5	35	4.5	26	6.5	26	6.5	35	6.5	26	6.5	35	6.5
P02*	=	60	80	66.67	38.1	5.5	10	3	32	35	4.5	35	4.5	35	4.5	26	6.5	26	6.5	35	6.5	26	6.5	35	6.5
P03*	=	60	80	63	40	5.5	10	3.5	32	35	4.5	35	4.5	35	4.5	26	6.5	26	6.5	35	6.5	26	6.5	35	6.5
P04	=	70	90	75	60	6.5	10.5	3.5	32	35.5	5	35.5	5	35.5	5	26.5	7	26.5	7	35.5	7	26.5	7	35.5	7
P05	105	=	=	85	70	6.5	10.5	3.5	32	35.5	5	35.5	5	35.5	5	26.5	7	26.5	7	35.5	7	26.5	7	35.5	7
P06	=	80	110	98.42	73.02	6	11	3.5	35	36	5.5	36	5.5	36	5.5	27	7.5	27	7.5	36	7.5	27	7.5	36	7.5
P07	=	95	120	100	80	6.5	11.5	4	32	36.5	6	36.5	6	36.5	6	27.5	8	27.5	8	36.5	8	27.5	8	36.5	8
P08	=	98	130	115	95	9	11.5	4	32	36.5	6	36.5	6	36.5	6	27.5	8	27.5	8	36.5	8	27.5	8	36.5	8
P09	=	116	160	130	110	9	12	4.5	32	37	6.5	37	6.5	37	6.5	28	8.5	28	8.5	37	8.5	28	8.5	37	8.5
P10*	60	=	=	39	26	4.5	10	3	26	35	4.5	35	4.5	35	4.5	26	6.5	26	6.5	35	6.5	26	6.5	35	6.5
P11*	60	=	=	42	32	4.5	10	3	32	35	4.5	35	4.5	35	4.5	26	6.5	26	6.5	35	6.5	26	6.5	35	6.5
P12*	65	=	=	46	32	4.5	10	3.5	32	35	4.5	35	4.5	35	4.5	26	6.5	26	6.5	35	6.5	26	6.5	35	6.5
P13*	80	=	=	65	50	5.5	10	3.5	32	35	4.5	35	4.5	35	4.5	26	6.5	26	6.5	35	6.5	26	6.5	35	6.5
P14*	60	=	=	39	20	4.5	10	2.5	20	35	4.5	35	4.5	35	4.5	26	6.5	26	6.5	35	6.5	26	6.5	35	6.5
P15	=	75	100	90	60	5.8	12	3.5	32	37	6.5	37	6.5	37	6.5	28	8.5	28	8.5	37	8.5	28	8.5	37	8.5
P16*	60	=	=	45	30	3.5	14	7	30	39	8.5	39	8.5	39	8.5	30	10.5	30	10.5	39	10.5	30	10.5	39	10.5
P17	=	60	82	70	50	4.5	16.5	8	32	41.5	11	41.5	11	41.5	11	32.5	13	32.5	13	41.5	13	32.5	13	41.5	13
P18	=	60	80	60	50	M4	10.5	3.5	32	35.5	5	35.5	5	35.5	5	26.5	7	26.5	7	35.5	7	26.5	7	35.5	7
P19*	60	=	=	36	25	4.5	10	3	25	35	4.5	35	4.5	35	4.5	26	6.5	26	6.5	35	6.5	26	6.5	35	6.5
P20	=	60	82	70	50	5.5	10.5	3.5	32	35.5	5	35.5	5	35.5	5	26.5	7	26.5	7	35.5	7	26.5	7	35.5	7
P21*	60	=	=	46	30	4.5	10	3	30	35	4.5	35	4.5	35	4.5	26	6.5	26	6.5	35	6.5	26	6.5	35	6.5
P22	=	60	80	70.71	36	4.5	10	2	32	35	4.5	35	4.5	35	4.5	26	6.5	26	6.5	35	6.5	26	6.5	35	6.5
P23	=	62	85	70	50	5.5	15.5	3.5	32	40.5	10	40.5	10	40.5	10	31.5	12	31.5	12	40.5	12	31.5	12	40.5	12
P24	=	75	100	90	70	5.8	12	3.5	32	37	6.5	37	6.5	37	6.5	28	8.5	28	8.5	37	8.5	28	8.5	37	8.5
P25	=	70	95	85	55	5.8	12	3.5	32	37	6.5	37	6.5	37	6.5	28	8.5	28	8.5	37	8.5	28	8.5	37	8.5
P26*	=	60	80	65.5	34	5.5	10	3.5	33	35	4.5	35	4.5	35	4.5	26	6.5	26	6.5	35	6.5	26	6.5	35	6.5
P27	=	80	110	95	50	6.5	12	3.5	32	37	6.5	37	6.5	37	6.5	28	8.5	28	8.5	37	8.5	28	8.5	37	8.5
P28	=	60	80	66.67	38.1	M4	9	2.5	32	34	3.5	34	3.5	34	3.5	25	5.5	25	5.5	34	5.5	25	5.5	34	5.5
P29	60	=	=	45	30	M3	11	4	32	36	5.5	36	5.5	36	5.5	27	7.5	27	7.5	36	7.5	27	7.5	36	7.5
P30	=	70	95	85	60	5.8	12	3.5	32	37	6.5	37	6.5	37	6.5	28	8.5	28	8.5	37	8.5	28	8.5	37	8.5
P31	=	62	85	70	50	M4	11	3.5	32	36	5.5	36	5.5	36	5.5	27	7.5	27	7.5	36	7.5	27	7.5	36	7.5
P32	=	60	80	65	40	M5	10	3.5	32	35	4.5	35	4.5	35	4.5	26	6.5	26	6.5	35	6.5	26	6.5	35	6.5
P33	=	85	115	99	60	5.5	11	3.5	32	36	5.5	36	5.5	36	5.5	27	7.5	27	7.5	36	7.5	27	7.5	36	7.5
P34	=	65	87	73.54	40	M4	10	3.5	32	35	4.5	35	4.5	35	4.5	26	6.5	26	6.5	35	6.5	26	6.5	35	6.5
P35	=	60	80	70.71	36	M4	14	2	32	39	8.5	39	8.5	39	8.5	30	10.5	30	10.5	39	10.5	30	10.5	39	10.5
P36	=	85	115	98.42	73.02	6	15	3.5	35	40	9.5	40	9.5	40	9.5	35	11.5	31	11.5	40	11.5	35	11.5	40	11.5
P37	=	95	120	100	80	6.5	16.5	5	32	41.5	11	41.5	11	41.5	11	32.5	13	32.5	13	41.5	13	32.5	13	41.5	13
P38	60	=	=	48	30	M3	11	7	32	36	5.5	36	5.5	36	5.5	27	7.5	27	7.5	36	7.5	27	7.5	36	7.5
P41*	68	=	=	50	30	5.5	10	10	30	35	4.5	35	4.5	35	4.5	26	6.5	26	6.5	35	6.5	26	6.5	35	6.5
P43	=	60	80	66.67	50	M5	9	2.5	32	34	3.5	34	3.5	34	3.5	25	5.5	25	5.5	34	5.5	25	5.5	34	5.5
P44*	60	=	=	32	25	4.5	9	2.5	20	34	3.5	34	3.5	34	3.5	25	5.5	25	5.5	34	5.5	25	5.5	34	5.5
P45	=	62	85	73.54	50	M5	10	3	32	35	4.5	35	4.5	35	4.5	26	6.5	26	6.5	35	6.5	26	6.5	35	6.5
P46	70	=	=	55	45	4.5	9	3	32	34	3.5	34	3.5	34	3.5	25	5.5	25	5.5	34	5.5	25	5.5	34	5.5
P47	=	90	118	104	83	6.5	14	3.5	32	39	8.5	39	8.5	39	8.5	30	10.5	30	10.5	39	10.5	30	10.5	39	10.5
P48	60	=	=	38.88	25	4.5	10	3	25	35	4.5	35	4.5	35	4.5	26	6.5	26	6.5	35	6.5	26	6.5	35	6.5
P49	=	70	90	75	60	M5	10.5	3.5	32	35.5	5	35.5	5	35.5	5	26.5	7	26.5	7	35.5	7	26.5	7	35.5	7
P50	=	70	90	75	60	M6	10.5	3.5	32	35.5	5	35.5	5	35.5	5	26.5	7	26.5	7	35.5	7	26.5	7	35.5	7

* Per assemblare il motore è necessario smontare la flangia dal riduttore (vedere schema di montaggio 2 a pag. C47).

* Before the mounting of the motor it is necessary to remove the flange from the gearbox (see structural arrangement 2 at the top of the page C47).

* Vor dem Einbauen des Motors soll die Getriebeflang abmontiert werden (siehe Bauanleitung 2 auf Seite C47).

Dati tecnici

Technical data

Technische Daten

TEP 90																			Stadi Steps Stufenzahl	
Stadi Steps Stufenzahl	2					3													2	3
i	3	4	5	7	10	9	12	15	16	20	25	28	35	40	50	70	100			
T2 _N	32	42	54	55	50	65	70	75	75	75	75	75	75	75	75	65	55	n _{1nom}	3000	
T2 _A	50	66	84	90	80	100	110	120	120	120	120	120	120	120	120	100	90	n _{1max}	4500	
T2 _s	100	132	168	180	160	200	220	240	240	240	240	240	240	240	240	200	180	LpA	< 68	
J	Vedi pag. C34 / See page C34 / Siehe auf Seite C34																	Lh	20000	
R _t	6.5				6	6.5												6	F _{R2}	2600
R _d	0.94					0.91												F _{A2}	2000	
Kg	4.6					5.5												α _{max}	15 ' 18 '	

F_{R2} Carico radiale nominale in uscita [N] a 100min⁻¹
F_{A2} Carico assiale in uscita [N] a 100min⁻¹

Rated output radial load [N] at 100min⁻¹
Output axial load [N] at 100min⁻¹

Nenn-Radiallast an der Abtriebswelle bei 100min⁻¹
Axiallast an der Abtriebswelle bei 100min⁻¹

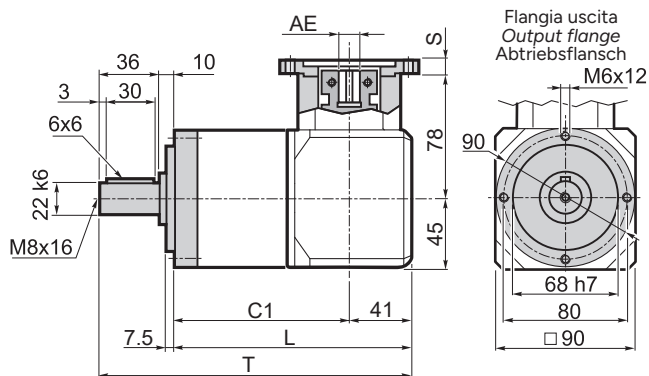
Dimensioni

Dimensions

Abmessungen

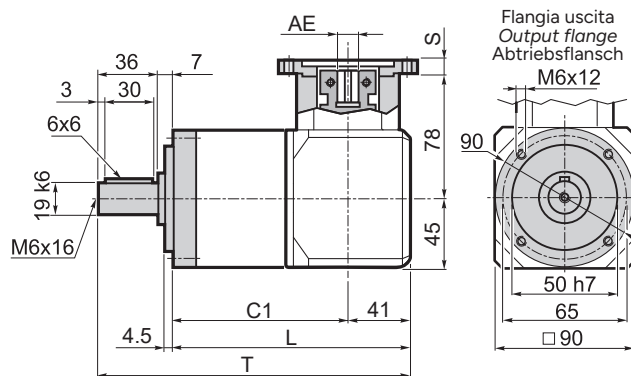
Dimensioni generali e uscite / General and output dimensions / General-und Abtriebsabmessungen

AA



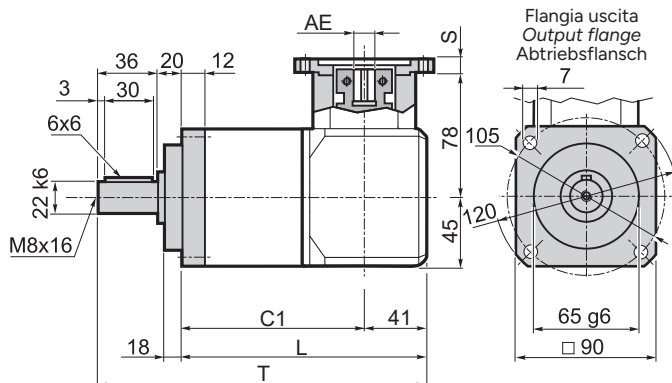
Stadi / Steps / Stufenzahl	2	3	AE= 9-9.52-11-12-12.7-14-15.87-16-19
C1	99	128	
L	140	169	
T	186	215	

TT



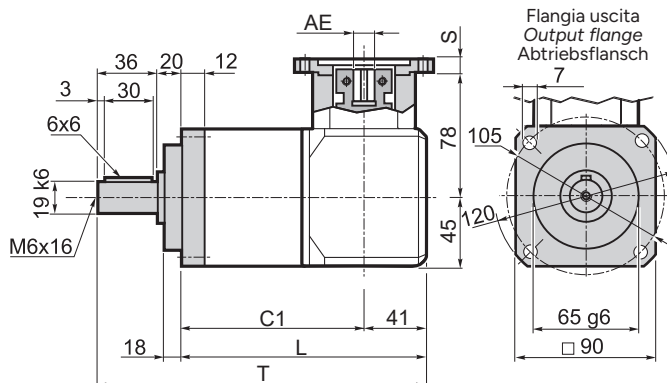
Stadi / Steps / Stufenzahl	2	3	AE= 9-9.52-11-12-12.7-14-15.87-16-19
C1	102	131	
L	143	172	
T	186	215	

AQ



Stadi / Steps / Stufenzahl	2	3	AE= 9-9.52-11-12-12.7-14-15.87-16-19
C1	89	118	
L	130	159	
T	186	215	

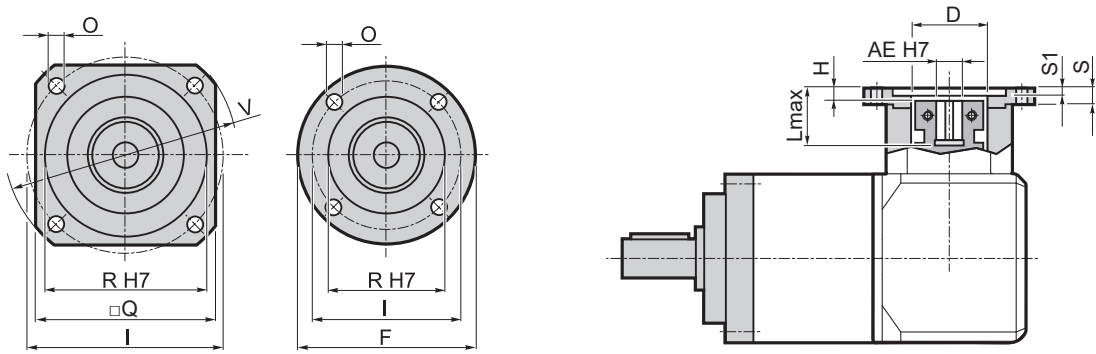
TQ



Stadi / Steps / Stufenzahl	2	3	AE= 9-9.52-11-12-12.7-14-15.87-16-19
C1	89	118	
L	130	159	
T	186	215	

Dimensioni entrate / Input dimensions / Antriebsabmessungen

Flangia entrata
Input flange
Antriebsflansch



Flange entrata / <i>Input flange</i> / Antriebsflansch										Albero entrata / <i>Input shaft</i> / Antriebswelle															
										AE															
										9		9.525		11		12		12.7		14		15.87		16	
	F	Q	V	I	R (H7)	O	S	S1	D	L max	H	L max	H	L max	H	L max	H	L max	H	L max	H	L max	H	L max	H
P01*	80	=	=	66.67	38.1	5.5	12	3	38.1	44	6.5	44	9	44	9	44	9	44	9	44	9	44	9	44	9
P02	=	106.5	140	125.72	55.52	7	11	3	45	43	5.5	43	8	43	8	43	8	43	8	43	8	43	8	43	8
P03*	=	80	90	75	60	5.5	12	3.5	45	44	6.5	44	9	44	9	44	9	44	9	44	9	44	9	44	9
P04*	105	=	=	85	70	6.5	12	3.5	45	44	6.5	44	9	44	9	44	9	44	9	44	9	44	9	44	9
P05	=	82.5	110	98.425	73.02	6.5	12	3	45	44	6.5	44	9	44	9	44	9	44	9	44	9	44	9	44	9
P06	=	90	120	100	80	6.5	13	4	45	45	7.5	45	10	45	10	45	10	45	10	45	10	45	10	45	10
P07	=	100	135	115	95	8.5	13	4.5	45	45	7.5	45	10	45	10	45	10	45	10	45	10	45	10	45	10
P08	=	116	160	130	110	9	13	4.5	45	45	7.5	45	10	45	10	45	10	45	10	45	10	45	10	45	10
P09*	80	=	=	39	26	4.5	12	4	26	44	6.5	44	9	44	9	44	9	44	9	44	9	44	9	44	9
P10*	80	=	=	65	50	5.5	12	3.5	45	44	6.5	44	9	44	9	44	9	44	9	44	9	44	9	44	9
P11	=	150	182	166	115	9	32	11	50x14	64	26.5	64	29	64	29	64	29	64	29	64	29	64	29	64	29
P12*	=	80	105	90	70	6.5	12	3.5	32	44	6.5	44	9	44	9	44	9	44	9	44	9	44	9	44	9
P14 *	105	=	=	90	70	6	19	9	32	51	13.5	51	16	51	16	51	16	51	16	51	16	51	16	51	16
P15 *	80	=	=	70	50	4.5	17	8	45	49	11.5	49	14	49	14	49	14	49	14	49	14	49	14	49	14
P16	=	142	190	165	130	11	13	4.5	45	45	7.5	45	10	45	10	45	10	45	10	45	10	45	10	45	10
P17*	80	=	=	63	40	5.5	12	3.5	40	44	6.5	44	9	44	9	44	9	44	9	44	9	44	9	44	9
P18	=	130	170	145	110	M8	31	7	32	63	25.5	63	28	63	28	63	28	63	28	63	28	63	28	63	28
P19*	=	80	105	90	60	6.5	12	3.5	32	44	6.5	44	9	44	9	44	9	44	9	44	9	44	9	44	9
P20*	=	80	105	85	55	5.5	12	3.5	36	44	6.5	44	9	44	9	44	9	44	9	44	9	44	9	44	9
P21	=	80	110	95	50	M6	12	3.5	45	44	6.5	44	9	44	9	44	9	44	9	44	9	44	9	44	9
P22	80	=	=	70	50	M4	12	4	45	44	6.5	44	9	44	9	44	9	44	9	44	9	44	9	44	9
P23	=	80	90	75	60	M5	12	3.5	45	44	6.5	44	9	44	9	44	9	44	9	44	9	44	9	44	9
P24	80	=	=	46	30	M4	12	4	30	44	6.5	44	9	44	9	44	9	44	9	44	9	44	9	44	9
P26	80	=	=	65	40	M5	12	3.5	40	44	6.5	44	9	44	9	44	9	44	9	44	9	44	9	44	9
P27	=	80	110	82.02	36.8	M6	14	10	36.8	46	8.5	46	11	46	11	46	11	46	11	46	11	46	11	46	11
P28	=	90	120	100	80	6.5	28	4	45	60	22.5	60	25	60	25	60	25	60	25	60	25	60	25	60	25
P29*	80	=	=	66.67	50	5.5	12	3	45	44	6.5	44	9	44	9	44	9	44	9	44	9	44	9	44	9
P30	=	115	155	130	80	9	13	4	45	45	7.5	45	10	45	10	45	10	45	10	45	10	45	10	45	10
P31*	=	80	105	56	44	5.5	14	10	36.8	46	8.5	46	11	46	11	46	11	46	11	46	11	46	11	46	11
P32	=	80	105	90	70	M6	12	3.5	32	44	6.5	44	9	44	9	44	9	44	9	44	9	44	9	44	9
P33	=	120	165	145	110	9	13	4.5	45	45	7.5	45	10	45	10	45	10	45	10	45	10	45	10	45	10
P34	=	90	120	100	80	M6	19	5	45	51	13.5	51	16	51	16	51	16	51	16	51	16	51	16	51	16
P36	=	100	135	115	95	M8	25	4.5	45	57	19.5	57	22	57	22	57	22	57	22	57	22	57	22	57	22
P37	=	85	115	98.99	60	M6	12	3.5	32	44	6.5	44	9	44	9	44	9	44	9	44	9	44	9	44	9
P38	80	=	=	70	50	M5	12	4	45	44	6.5	44	9	44	9	44	9	44	9	44	9	44	9	44	9
P39	=	90	120	100	80	6.5	13	4.5	45	45	7.5	45	10	45	10	45	10	45	10	45	10	45	10	45	10
P40	=	80	90	75	60	M6	12	3.5	45	44	6.5	44	9	44	9	44	9	44	9	44	9	44	9	44	9
P42	=	110	145	125.72	55.5	M8	28	3	45	60	22.5	60	25	60	25	60	25	60	25	60	25	60	25	60	25
P44*	=	80	105	90	70	6	13	5	32	45	7.5	45	10	45	10	45	10	45	10	45	10	45	10	45	10
P46	=	100	135	115	95	8.5	17	8	45	49	11.5	49	14	49	14	49	14	49	14	49	14	49	14	49	14
P47	=	90	120	100	50	M6	12	4.5	45	44	6.5	44	9	44	9	44	9	44	9	44	9	44	9	44	9

* Per assemblare il motore è necessario smontare la flangia dal riduttore (vedere schema di montaggio 2 a pag. C47).

* Before the mounting of the motor it is necessary to remove the flange from the gearbox (see structural arrangement 2 at the top of the page C47).

* Vor dem Einbauen des Motors soll die Getriebeflang abmontiert werden (siehe Bauanleitung 2 auf Seite C47).

TEP120

Dati tecnici

Technical data

Technische Daten

TEP 120																			Stadi Steps Stufenzahl	
Stadi Steps Stufenzahl	2					3													2	3
i	3	4	5	7	10	9	12	15	16	20	25	28	35	40	50	70	100			
T _{2N}	60	80	100	140	100	150	180	180	180	180	180	180	180	180	180	170	110	n _{1nom}	2500	
T _{2A}	108	144	180	220	180	240	290	290	290	290	290	290	290	290	290	270	200	n _{1max}	4000	
T _{2s}	216	288	360	440	380	500	600	600	600	600	600	600	600	600	600	540	400	LpA	< 70	
J	Vedi pag. C34 / See page C34 / Siehe auf Seite C34																	Lh	20000	
R _t	16				14.5	16												14.5	F _{R2}	4500
R _d	0.94					0.91												F _{A2}	4000	
Kg	11.7					12.2												α _{max}	12 ' 15 '	

F_{R2} Carico radiale nominale in uscita [N] a 100min⁻¹
F_{A2} Carico assiale in uscita [N] a 100min⁻¹

Rated output radial load [N] at 100min⁻¹
Output axial load [N] at 100min⁻¹

Nenn-Radiallast an der Abtriebswelle bei 100min⁻¹
Axiallast an der Abtriebswelle bei 100min⁻¹

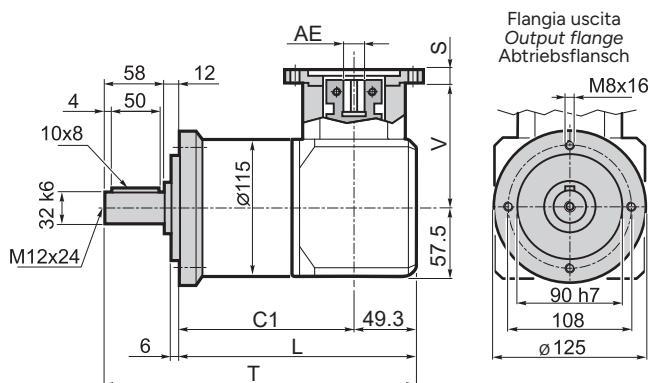
Dimensioni

Dimensions

Abmessungen

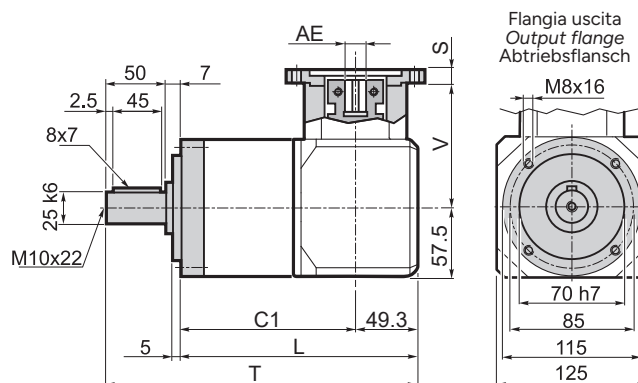
Dimensioni generali e uscite / General and output dimensions / General-und Abtriebsabmessungen

AA



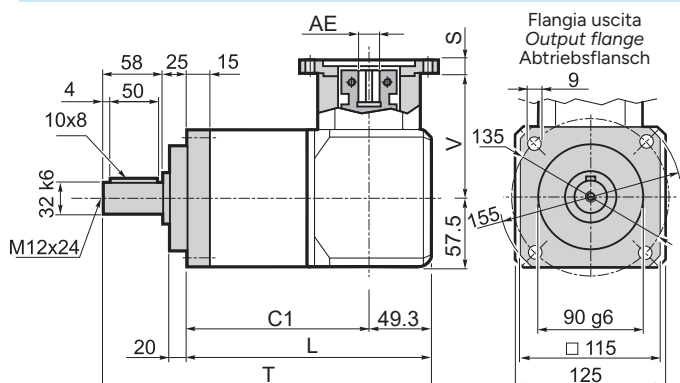
Stadi / Steps / Stufenzahl	2	3	AE = 14-15.87-16-19 22-24-25-28
C1	134.5	167.1	
L	193.5	226.1	
T	263.5	296.1	
V	89	AE = 14-15.87-16-19	
	108	AE = 22-24-25-28	

TT



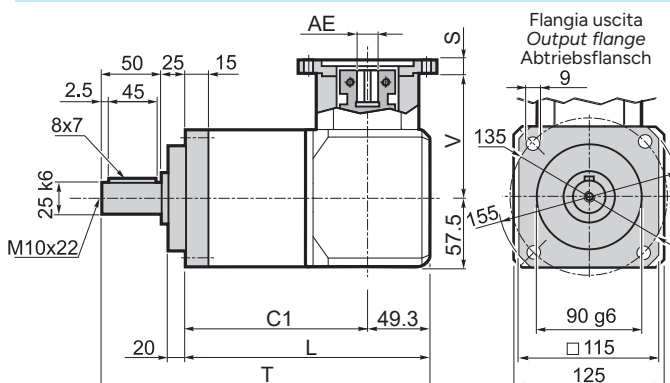
Stadi / Steps / Stufenzahl	2	3	AE = 14-15.87-16-19 22-24-25-28
C1	139.5	172.1	
L	198.5	231.1	
T	255.5	288.1	
V	89	AE = 14-15.87-16-19	
	108	AE = 22-24-25-28	

AQ



Stadi / Steps / Stufenzahl	2	3	AE = 14-15.87-16-19 22-24-25-28
C1	121.5	154.1	
L	180.5	213.1	
T	263.5	296.1	
V	89	AE = 14-15.87-16-19	
	108	AE = 22-24-25-28	

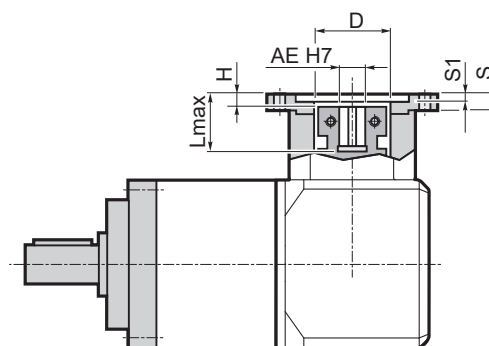
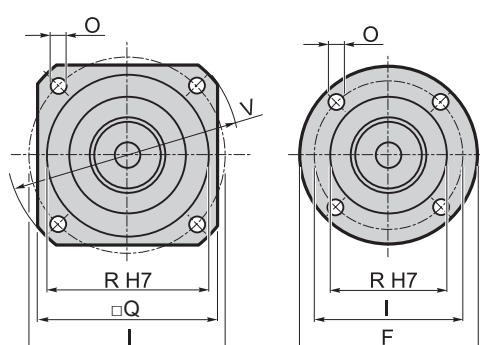
TQ



Stadi / Steps / Stufenzahl	2	3	AE = 14-15.87-16-19 22-24-25-28
C1	121.5	154.1	
L	180.5	213.1	
T	263.5	296.1	
V	89	AE = 14-15.87-16-19	
	108	AE = 22-24-25-28	

Dimensioni entrate / Input dimensions / Antriebsabmessungen

Flangia entrata
Input flange
Antriebsflansch



Flange entrata / Input flange / Antriebsflansch										Albero entrata / Input shaft / Antriebswelle															
										AE															
										14	15.87	16	19	22	24	25	28								
	F	Q	V	I	R (H7)	O	S	S1	D	L max	H	L max	H	L max	H	L max	H	L max	H	L max	H	L max	H	L max	H
P01*	=	115	140	125.72	55.52	6.5	13	3	55.52	43	6	43	6	43	6	43	6	62	6	62	6	62	6	62	6
P02*	115	=	=	75	60	5.5	13	3.5	60	43	6	43	6	43	6	43	6	62	6	62	6	62	6	62	6
P03*	115	=	=	85	70	6.5	13	3.5	60	43	6	43	6	43	6	43	6	62	6	62	6	62	6	62	6
P04*	115	=	=	98.42	73.02	6.5	13	3	60	43	6	43	6	43	6	43	6	62	6	62	6	62	6	62	6
P05*	120	=	=	100	80	6.5	13	4	60	43	6	43	6	43	6	43	6	62	6	62	6	62	6	62	6
P06*	=	115	140	115	95	9	13	4.5	60	43	6	43	6	43	6	43	6	62	6	62	6	62	6	62	6
P07	=	115	160	130	110	8.5	13	4.5	60	43	6	43	6	43	6	43	6	62	6	62	6	62	6	62	6
P08	=	142	190	165	130	11	13	4.5	60	43	6	43	6	43	6	43	6	62	6	62	6	62	6	62	6
P09	=	192	250	215	180	13	14	4.5	60	44	7	44	7	44	7	44	7	63	7	63	7	63	7	63	7
P10*	115	=	=	65	50	6.5	13	3.5	50	43	6	43	6	43	6	43	6	62	6	62	6	62	6	62	6
P11	=	130	170	145	110	M 8	31	7	60	61	24	61	24	61	24	61	24	80	24	80	24	80	24	80	24
P12	=	130	170	145	110	M 8	17	7	60	47	10	47	10	47	10	47	10	66	10	66	10	66	10	66	10
P13	=	115	160	130	110	M 8	13	4.5	60	43	6	43	6	43	6	43	6	62	6	62	6	62	6	62	6
P14*	115	=	=	70	50	6.5	13	3.5	50	43	6	43	6	43	6	43	6	62	6	62	6	62	6	62	6
P15	115	=	=	90	70	M5	11	3.5	60	41	4	41	4	41	4	41	4	60	4	60	4	60	4	60	4
P17*	115	=	=	90	70	6.5	13	3.5	60	43	6	43	6	43	6	43	6	62	6	62	6	62	6	62	6
P18	=	115	155	130	95	8.5	13	4.5	60	43	6	43	6	43	6	43	6	62	6	62	6	62	6	62	6
P19*	115	=	=	95	50	6.5	13	3.5	50	43	6	43	6	43	6	43	6	62	6	62	6	62	6	62	6
P20	115	=	=	99	60	M6	13	4	60	43	6	43	6	43	6	43	6	62	6	62	6	62	6	62	6
P21*	130	=	=	106	82.5	12.5	26.5	15	60	56.5	19.5	56.5	19.5	56.5	19.5	56.5	19.5	75.5	19.5	75.5	19.5	75.5	19.5	75.5	19.5
P22	=	144	190	165	110	11	15	4.5	60	45	8	45	8	45	8	45	8	64	8	64	8	64	8	64	8
P23*	115	=	=	63	40	5.5	11	3.5	40	41	4	41	4	41	4	41	4	60	4	60	4	60	4	60	4
P24	120	=	=	100	80	M6	18	7	60	48	11	48	11	48	11	48	11	67	11	67	11	67	11	67	11
P25	=	115	155	115	95	M8	27	4.5	60	57	20	57	20	57	20	57	20	76	20	76	20	76	20	76	20
P26	=	115	155	131.95	55.52	M8	27	4.5	60	57	20	57	20	57	20	57	20	76	20	76	20	76	20	76	20
P27	170	=	=	148	114	8.5	13	4	60	43	6	43	6	43	6	43	6	62	6	62	6	62	6	62	6
P28	=	115	140	115	95	M8	16	6	60	46	9	46	9	46	9	46	9	65	9	65	9	65	9	65	9
P29	133,5	=	=	121,5	60	M6	13	13	60	43	6	43	6	43	6	43	6	62	6	62	6	62	6	62	6

* Per assemblare il motore è necessario smontare la flangia dal riduttore (vedere schema di montaggio 2 a pag. C47).

* Before the mounting of the motor it is necessary to remove the flange from the gearbox (see structural arrangement 2 at the top of the page C47).

* Vor dem Einbauen des Motors soll die Getriebeflang abmontiert werden (siehe Bauleitung 2 auf Seite C47).

Dati tecnici

Technical data

Technische Daten

TEP 155																			Stadi Steps Stufenzahl	
Stadi Steps Stufenzahl	2					3														
i	3	4	5	7	10	9	12	15	16	20	25	28	35	40	50	70	100	2	3	
T _{2N}	170	230	290	300	220	320	400	430	430	430	430	430	430	430	430	350	250	n _{1nom}	2500	
T _{2A}	270	360	450	480	400	480	600	650	650	650	650	650	650	650	650	560	460	n _{1max}	4000	
T _{2s}	540	720	900	1000	850	1000	1250	1300	1300	1300	1300	1300	1300	1300	1300	1120	920	LpA	< 70	
J	Vedi pag. C35 / See page C35 / Siehe auf Seite C35																	Lh	20000	
R _t	34.5				31	34.5												31	F _{R2} (AA) F _{R2} (TT)	6500 5300
R _d	0.94					0.91												F _{A2} (AA) F _{A2} (TT)	3250 2650	
Kg	17.5					22												α _{max}	12 ' 15 '	

F_{R2} Carico radiale nominale in uscita [N] a 100min⁻¹

Rated output radial load [N] at 100min⁻¹

Nenn-Radiallast an der Abtriebswelle bei 100min^{-1}

F_{A2} Carico assiale in uscita [N] a 100min⁻¹

Output axial load [N] at 100min⁻¹

Axiallast an der Abtriebswelle bei 100min^{-1}

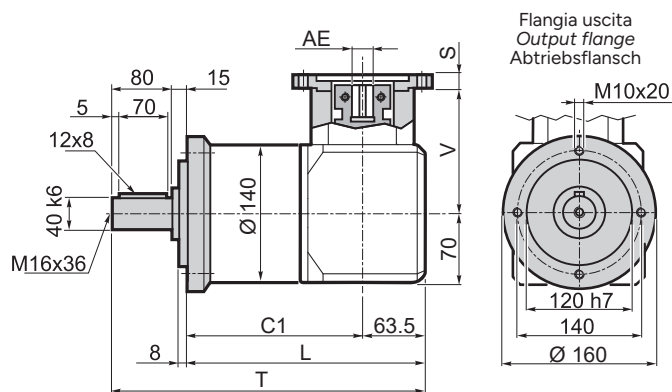
Dimensioni

Dimensions

Abmessungen

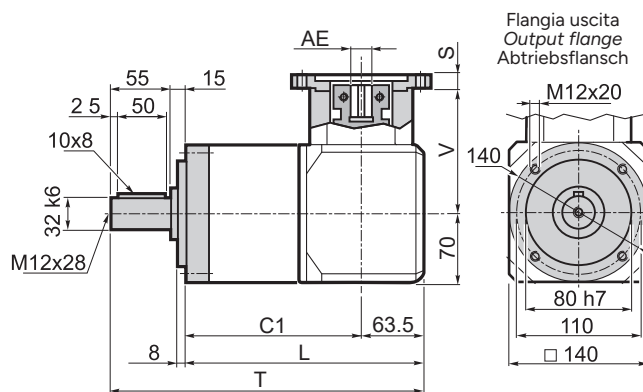
Dimensioni generali e uscite / General and output dimensions / General-und Abtriebsabmessungen

AA



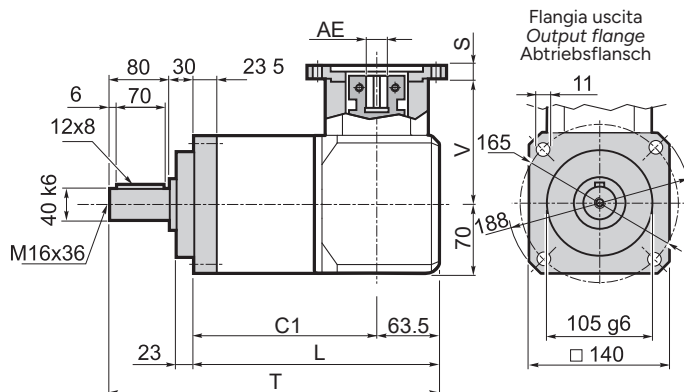
Stadi / Steps / Stufenzahl	2	3	
C1	175	216.5	AE= 15.87-16-19-22-24 28-32-35-38
L	238.5	280	
T	333.5	375	
V	105		AE= 15.87-16-19-22-24
	130		AF= 28-32-35-38

TT



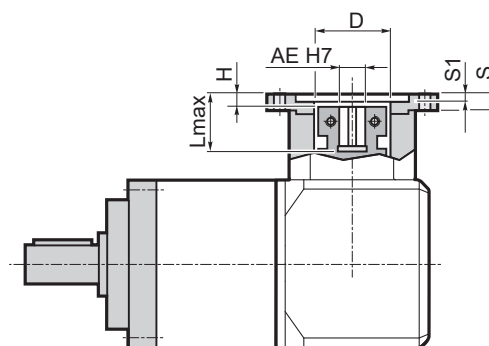
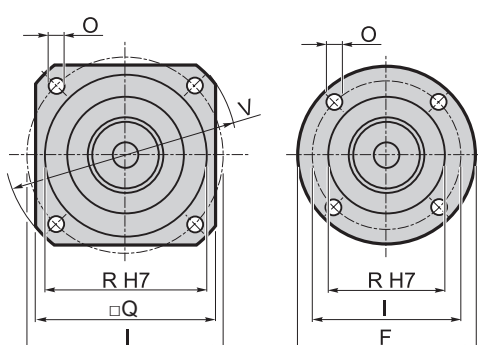
Stadi / Steps / Stufenzahl	2	3	AE= 15.87-16-19-22-24 28-32-35-38
C1	175	216.5	
L	238.5	280	
T	308.5	350	
V	105	AE= 15.87-16-19-22-24	
	130	AF= 28-32-35-38	

AQ



Stadi / Steps / Stufenzahl	2	3	
C1	160	201.5	AE = 15.87-16-19-22-24 28-32-35-38
L	223.5	265	
T	333.5	375	
V	105		AE = 15.87-16-19-22-24
	130		AE = 28-32-35-38

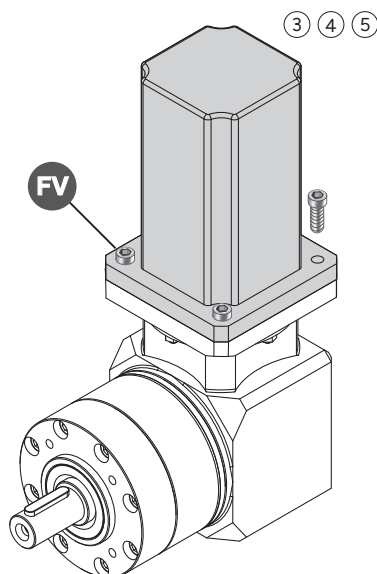
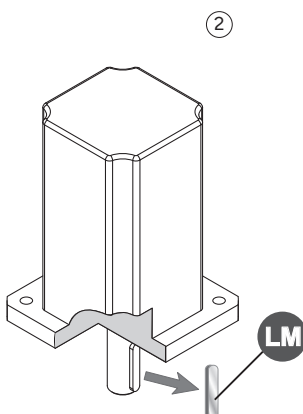
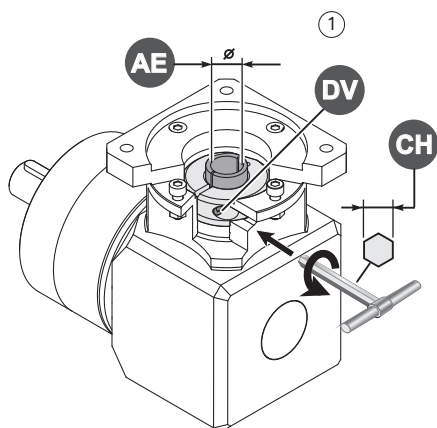
Dimensioni entrate / Input dimensions / Antriebsabmessungen

 Flangia entrata
 Input flange
 Antriebsflansch


Flange entrata / Input flange / Antriebsflansch										Albero entrata / Input shaft / Antriebswelle																	
										AE																	
										15.87		16		19		22		24		28		32		35		38	
	F	Q	V	I	R (H7)	O	S	S1	D	L max	H	L max	H	L max	H	L max	H	L max	H	L max	H	L max	H	L max	H	L max	H
P01*	140	=	=	125.72	55.52	6.5	15	4	55.52	57.8	6.8	57.8	6.8	57.8	6.8	57.8	6.8	57.8	6.8	82.8	7.3	82.8	7.3	82.8	7.3	82.8	7.3
P02*	140	=	=	100	80	6.5	15	4	70	57.8	6.8	57.8	6.8	57.8	6.8	57.8	6.8	57.8	6.8	82.8	7.3	82.8	7.3	82.8	7.3	82.8	7.3
P03*	140	=	=	115	95	8.5	15	4.5	70	57.8	6.8	57.8	6.8	57.8	6.8	57.8	6.8	57.8	6.8	82.8	7.3	82.8	7.3	82.8	7.3	82.8	7.3
P04*	=	140	160	130	110	8.5	15	4.5	70	57.8	6.8	57.8	6.8	57.8	6.8	57.8	6.8	57.8	6.8	82.8	7.3	82.8	7.3	82.8	7.3	82.8	7.3
P05	=	142	190	165	130	11	15	4.5	70	57.8	6.8	57.8	6.8	57.8	6.8	57.8	6.8	57.8	6.8	82.8	7.3	82.8	7.3	82.8	7.3	82.8	7.3
P06	=	190	250	215	180	13	15	4.5	70	57.8	6.8	57.8	6.8	57.8	6.8	57.8	6.8	57.8	6.8	82.8	7.3	82.8	7.3	82.8	7.3	82.8	7.3
P07	=	250	300	265	230	13	15	4.5	70	57.8	6.8	57.8	6.8	57.8	6.8	57.8	6.8	57.8	6.8	82.8	7.3	82.8	7.3	82.8	7.3	82.8	7.3
P08	=	130	165	145	110	M 8	18	7	70	60.8	9.8	60.8	9.8	60.8	9.8	60.8	9.8	60.8	9.8	85.8	10.3	85.8	10.3	85.8	10.3	85.8	10.3
P09	=	180	230	200	114.3	13.5	22	11	70	64.8	13.8	64.8	13.8	64.8	13.8	64.8	13.8	64.8	13.8	89.8	14.3	89.8	14.3	89.8	14.3	89.8	14.3
P10	=	115	150	130	95	M 8	15	4.5	70	57.8	6.8	57.8	6.8	57.8	6.8	57.8	6.8	57.8	6.8	82.8	7.3	82.8	7.3	82.8	7.3	82.8	7.3
P11	=	180	230	198	155	13.5	22	7	120x11	64.8	13.8	64.8	13.8	64.8	13.8	64.8	13.8	64.8	13.8	89.8	14.3	89.8	14.3	89.8	14.3	89.8	14.3
P12	=	220	270	235	200	13.5	15	5	70	57.8	6.8	57.8	6.8	57.8	6.8	57.8	6.8	57.8	6.8	82.8	7.3	82.8	7.3	82.8	7.3	82.8	7.3
P13	=	190	250	215	130	13	15	4.5	70	57.8	6.8	57.8	6.8	57.8	6.8	57.8	6.8	57.8	6.8	82.8	7.3	82.8	7.3	82.8	7.3	82.8	7.3
P14	=	142	190	165	110	11	15	4.5	70	57.8	6.8	57.8	6.8	57.8	6.8	57.8	6.8	57.8	6.8	82.8	7.3	82.8	7.3	82.8	7.3	82.8	7.3
P15*	150	=	=	90	70	6.5	15	4	70	57.8	6.8	57.8	6.8	57.8	6.8	57.8	6.8	57.8	6.8	82.8	7.3	82.8	7.3	82.8	7.3	82.8	7.3
P16	=	146	200	177.8	114.3	10.5	15	3.5	70	57.8	6.8	57.8	6.8	57.8	6.8	57.8	6.8	57.8	6.8	82.8	7.3	82.8	7.3	82.8	7.3	82.8	7.3
P17	=	130	165	145	110	M 8	28	7	70	70.8	19.8	70.8	19.8	70.8	19.8	70.8	19.8	70.8	19.8	95.8	20.3	95.8	20.3	95.8	20.3	95.8	20.3
P18	140	=	=	100	80	M 6	22	6	70	64.8	13.8	64.8	13.8	64.8	13.8	64.8	13.8	64.8	13.8	89.8	14.3	89.8	14.3	89.8	14.3	89.8	14.3
P19	=	130	165	145	110	M 8	27	7	70	69.8	18.8	69.8	18.8	69.8	18.8	69.8	18.8	69.8	18.8	94.8	19.3	94.8	19.3	94.8	19.3	94.8	19.3

1

Schema di montaggio / Assembly drawing / Bauanleitung 1



- 1 - Allentare la vite di serraggio del morsetto (DV)
- 2 - Estrarre la linguetta (LM) dall'albero motore
- 3 - Pulire le superfici di contatto delle flange motore e riduttore
- 4 - Calettare il motore sul riduttore evitando urti
- 5 - Stringere le viti di assemblaggio (FV) in modo alternato
- 6 - Assicurarsi che il morsetto venga serrato posizionandolo verso il motore e rispettando la fasatura dei tagli
- 7 - Serrare la vite (o le viti) del morsetto (DV) alla coppia (CS) indicata in tabella

- 1 - Unloose the fastening screw (or screws) of the clamp (DV)
- 2 - Remove the key (LM) from motor shaft
- 3 - Clean the contact surfaces of motor flange/gearbox flange
- 4 - Avoid impacts while fitting motor to gearbox
- 5 - Tighten the assembling screws (FV) alternatively
- 6 - Fix the clamp towards the motor and tighten it in compliance with the cuts timing
- 7 - Tighten the clamp screw, or screws (DV) according to the torque (CS) reported in the table

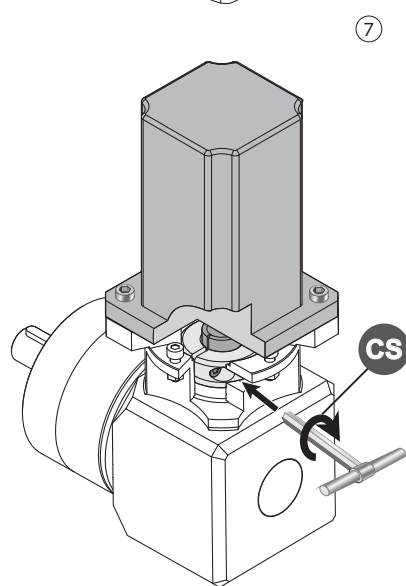
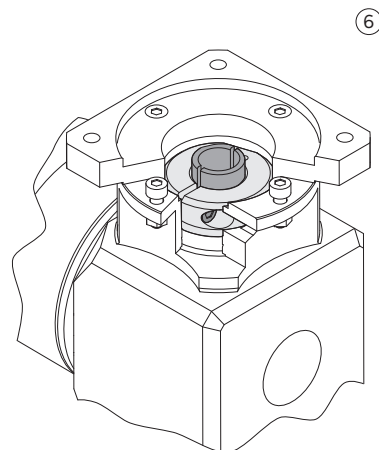
- 1 - die Befestigungsschraube der Klammer (DV) lockern
- 2 - die Feder (LM) aus Motorwelle ziehen
- 3 - die Motorflansch / Getriebeflansch Kontaktfläche reinigen
- 4 - Motor und Getriebe ohne Stöße verkeilen
- 5 - die Befestigungsschrauben (FV) abwechselnd anziehen
- 6 - Die Klammer soll zum Motor angezogen. Dabei soll die Zueneinstellung de Schnitte geachtet
- 7 - die Schraube (oder Schrauben) der Klammer (DV) zu dem in der Tabelle angegebenen Anzugsmoment anziehen

TEP 55	AE	6	6.35	7	8	9	9.525	11					
	DV	M4 x 16											
	NV	1											
	CH	3											
	CS [Nm]	4.8											
TEP 75	AE	6	6.35	7	8	9	9.525	11	12	12.7	14		
	DV	M4 x 16											
	NV	1											
	CH	3											
	CS [Nm]	4.8											
TEP 90	AE	9	9.525	11	12	12.7	14	15.87	16	19			
	DV	M4 x 16							M5 x 20				
	NV	1							1				
	CH	3							4				
	CS [Nm]	4.8							9.4				
TEP 120	AE	12.7	14	15.87	16	19	22	24	25	28			
	DV	M4 x 16			M5 x 20			M6 x 20					
	NV	1			1			2					
	CH	3			4			5					
	CS [Nm]	4.8			9.4			16.2					
TEP 155	AE	15.87	16	19	22	24	28	32	35	38			
	DV	M6 x 20			M6 x 20			M6 x 20					
	NV	1			2			3					
	CH	5			5			5					
	CS [Nm]	16.2			16.2			16.2					

Tutte le viti hanno classe di resistenza 12.9
All screws supplied according to strenght class 12.9
Alle Schrauben nach Festigkeitsklasse 12.9 geliefert

AE= Albero entrata / Input shaft / Antriebswelle
DV= Diametro vite / Screw diameter / Schraubendurchmesser

NV= Numero viti / Number of screw / Schraubenanzahl
CS= Coppia di serraggio / Setting torque / Spannungsmoment



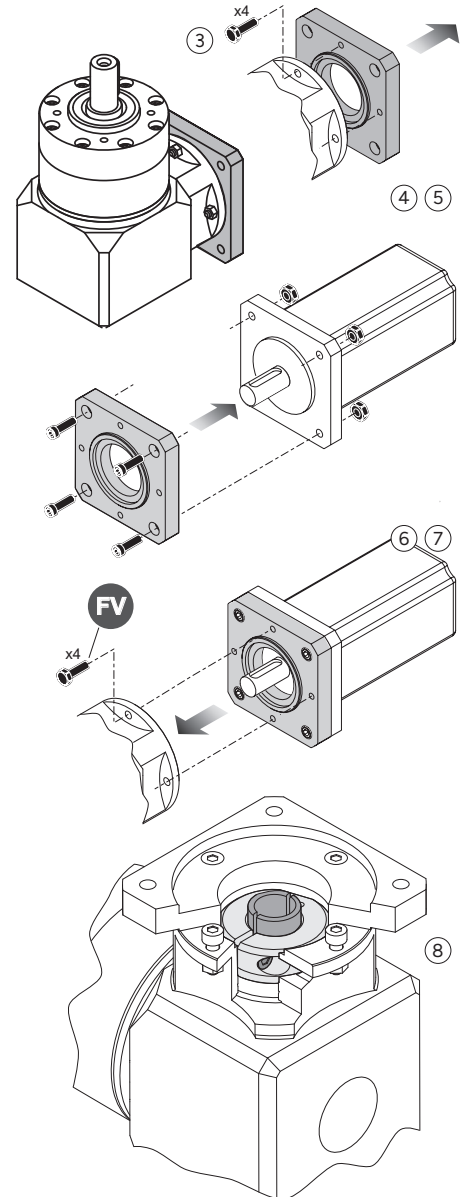
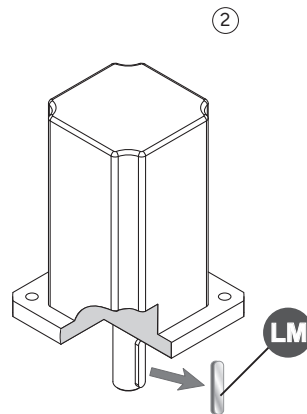
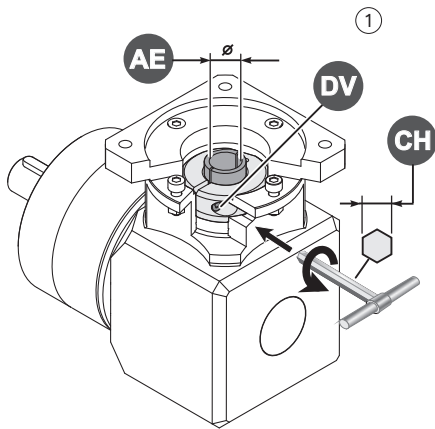
Istruzioni per il montaggio del motore

Instructions for motor assembly

Anweisungen für die Montage des Motors

2

Schema di montaggio / Assembly drawing / Bauanleitung 2



- 1 - Allentare la vite di serraggio del morsetto (DV)
- 2 - Estrarre la linguetta (LM) dall'albero motore
- 3 - Smontare la flangia dal riduttore
- 4 - Pulire le superfici di contatto delle flange motore e riduttore
- 5 - Fissare la flangia sul motore
- 6 - Calettare il motore sul riduttore evitando urti
- 7 - Stringere le viti di assemblaggio (FV) in modo alternato
- 8 - Assicurarsi che il morsetto venga serrato posizionandolo verso il motore e rispettando la fasatura dei tagli
- 9 - Serrare la vite (o le viti) del morsetto (DV) alla coppia (CS) indicata in tabella

- 1 - Unloose the fastening screw (or screws) of the clamp (DV)
- 2 - Remove the key (LM) from motor shaft
- 3 - Remove the flange from the gearbox
- 4 - Clean the contact surfaces of motor flange/gearbox flange
- 5 - Fix the flange on the motor
- 6 - Avoid impacts while fitting motor to gearbox
- 7 - Tighten the assembling screws (FV) alternatively
- 8 - Fix the clamp towards the motor and tighten it in compliance with the cuts timing
- 9 - Tighten the clamp screw, or screws (DV) according to the torque (CS) reported in the table

- 1 - die Befestigungsschraube der Klammer (DV) lockern
- 2 - die Feder (LM) aus Motorwelle ziehen
- 3 - die Flansch von Getriebe abmontieren
- 4 - die Motorflansch / Getriebe-flansch Kontaktfläche reinigen
- 5 - die Flansch an Motor befestigen
- 6 - Motor und Getriebe ohne Stöße verkeilen
- 7 - die Befestigungsschrauben (FV) abwechselnd anziehen
- 8 - Die Klammer soll zum Motor angezogen. Dabei soll die Zuendeinstellung de Schnitte geachtet
- 9 - die Schraube (oder Schrauben) der Klammer (DV) zu dem in der Tabelle angegebenen Anzugsmoment anziehen

TEP 55	AE	6	6.35	7	8	9	9.525	11						
	DV	M4 x 16												
	NV	1												
	CH	3												
	CS [Nm]	4.8												
TEP 75	AE	6	6.35	7	8	9	9.525	11	12	12.7	14			
	DV	M4 x 16												
	NV	1												
	CH	3												
	CS [Nm]	4.8												
TEP 90	AE	9	9.525	11	12	12.7	14	15.87	16	19				
	DV	M4 x 16						M5 x 20						
	NV	1						1						
	CH	3						4						
	CS [Nm]	4.8						9.4						
TEP 120	AE	12.7	14	15.87	16	19	22	24	25	28				
	DV	M4 x 16			M5 x 20			M6 x 20						
	NV	1			1			2						
	CH	3			4			5						
	CS [Nm]	4.8			9.4			16.2						
TEP 155	AE	15.87	16	19	22	24	28	32	35	38				
	DV	M6 x 20			M6 x 20			M6 x 20						
	NV	1			2			3						
	CH	5			5			5						
	CS [Nm]	16.2			16.2			16.2						

Tutte le viti hanno classe di resistenza 12.9

All screws supplied according to strenght class 12.9

Alle Schrauben nach Festigkeitsklasse 12.9 geliefert

AE= Albero entrata / Input shaft / Antriebswelle

DV= Diametro vite / Screw diameter / Schraubendurchmesser

NV= Numero viti / Number of screw / Schraubenanzahl

CS= Coppia di serraggio / Setting torque / Spannungsmoment

Production Sites:



Tramec srl

Via Bizzarri, 6
40012 - Calderara di Reno
Bologna (Italy)
tramec.it



Bermar srl

Via C. Bassi, 28/A
40015 - San Vincenzo di Galliera
Bologna (Italy)
bermar.it



MT Motori Elettrici srl

via Bologna, 175
40017 - San Giovanni in Persiceto
Bologna (Italy)
electricmotorsmt.com



Varmec srl

Via dell'Industria, 13
36016 - Thiene
Vicenza (Italy)
varmec.com

Branches Italy:

Italtech srl (Centro)
italtech1.it

Tramec Sud srl (Sud)
tramecsud.it

Tramec Technology srl (Nord)
tramectechnology.it

Foreign Branches:

Tramec France sarl (France)
tramec.fr

Tramec Getriebe gmbh (Germany)
tramec-getriebe.de

Tramec Polska SP. Z O.O. (Poland)
tramec.pl

 moon-ind.com



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